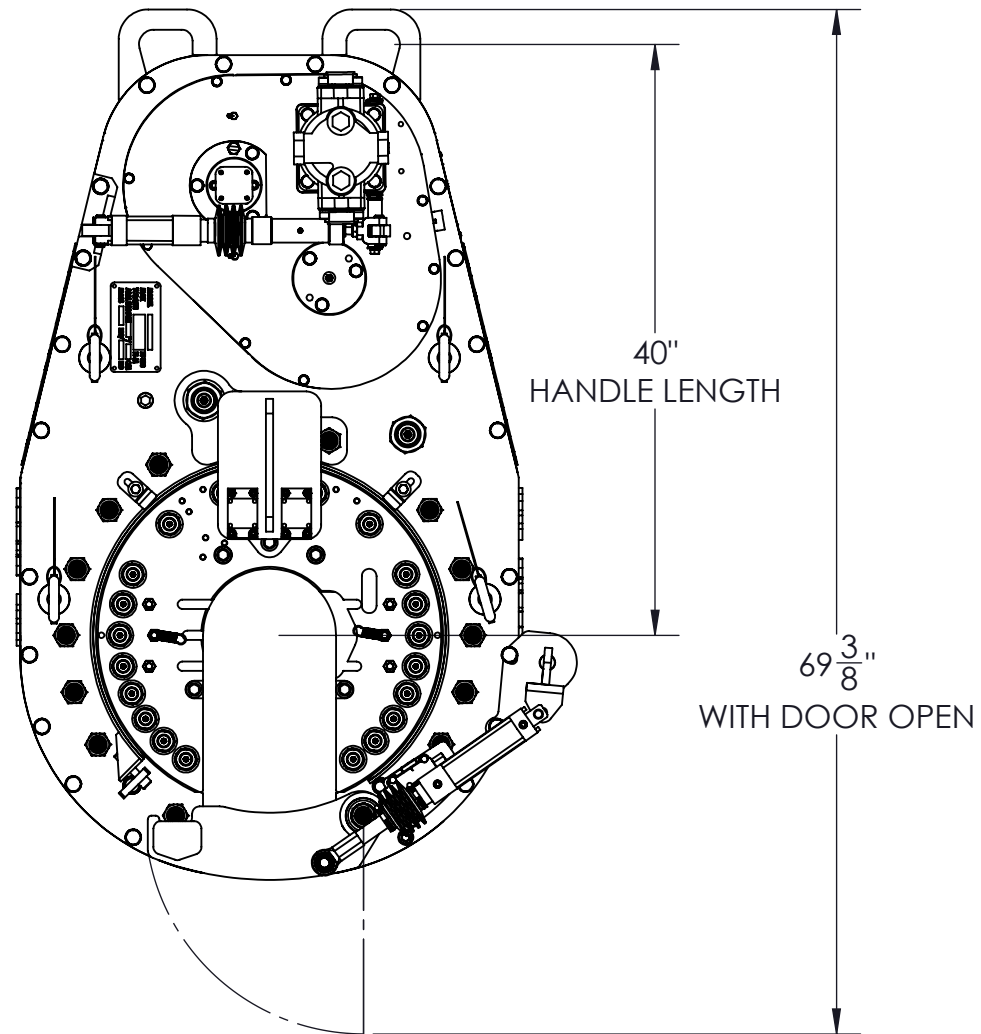


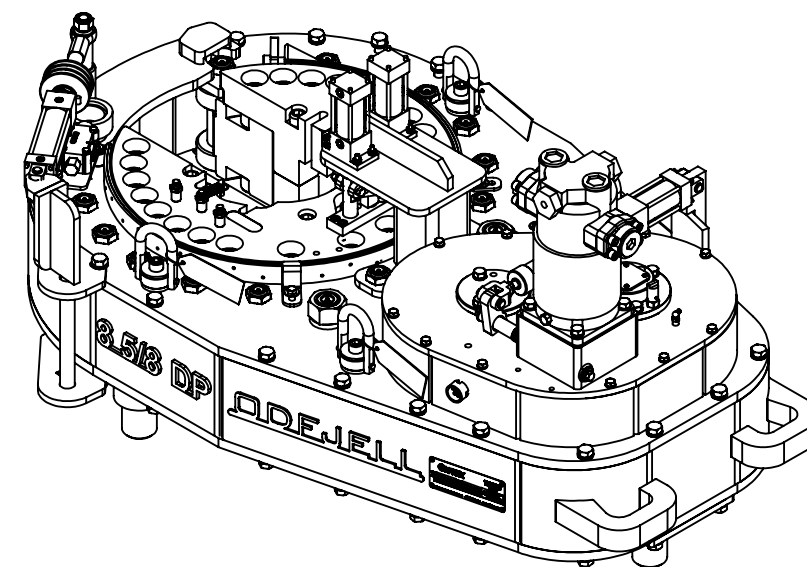
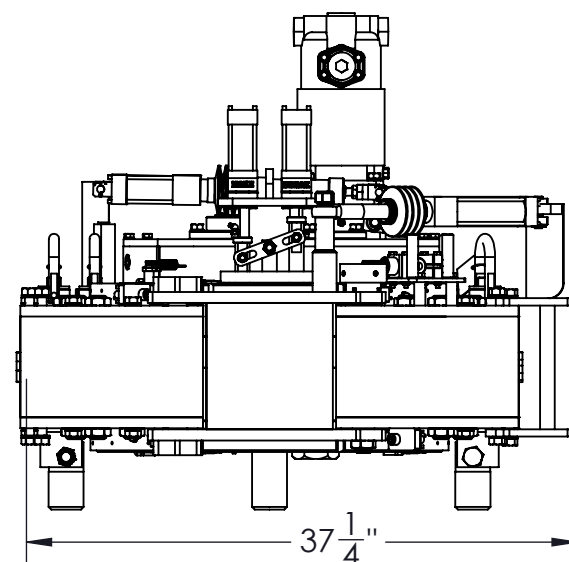
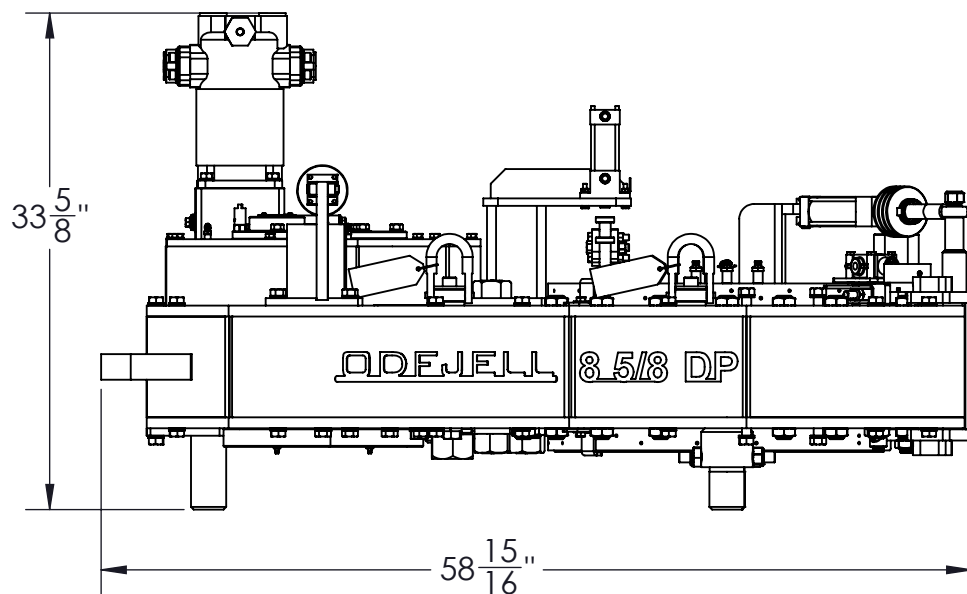
| ITEM | Qty. | P/N | DESCRIPTION |
|------|------|--------------|--------------------------|
| 1 | 1 | CLE8625DP-14 | ASSEMBLY, TONG, 8625-85K |

SPECIAL ODFJELL REQUIREMENTS:

- TEST FIT ALL TONG JAWS TO ENSURE EASE OF FIELD ASSEMBLY
- ALL TONGS ARE TO BE TESTED WITH 20 MINUTE RUN-IN TIMES USING HYDRAULIC OIL AT A MINIMUM OF 140 °F BEFORE FINAL TESTS ARE CONDUCTED AT MAXIMUM SYSTEM PRESSURE RATING.
- PAINT SPEC GREEN RAL 6000 UNLESS SPECIFIED OTHERWISE BY CUSTOMER



| TONG SPECIFICATIONS | | |
|-------------------------------|-------|--------|
| MAX TORQUE (FT LBS/NM) | 85000 | 115240 |
| TONG ARM LENGTH (INCH/CM) | 40.0 | 101.6 |
| MASS (LBS/KG) | 4710 | 2136 |
| TORQUE (FT LBS/NM, ESTIMATED) | | |
| AT PRESSURE (PSI/BAR) | 2500 | 172 |
| HI/HALF | 7900 | 10711 |
| HI/FULL | 15750 | 21354 |
| LOW/ HALF | 42750 | 57961 |
| LOW/FULL | 85000 | 115245 |
| SPEED (RPM, ESTIMATED) | | |
| AT FLOW RATE (GPM/LPM): | 60 | 227 |
| HI/HALF | | 33 |
| HI/FULL | | 16 |
| LOW/HALF | | 6 |
| LOW/FULL | | 3 |



RELEASED FOR PRODUCTION

| REVISIONS | | | | |
|-----------|------------|-----------------|------------------|--------------------|
| REVISION | ECO NUMBER | ECO DESCRIPTION | ECO COMPLETED BY | ECO COMPLETED DATE |
| A | N/A | INITIAL RELEASE | N/A | N/A |
| - | N/A | REMOVE TABLE | M.BUDDEN | 1/25/2018 |

| | | | | |
|--|--|--|--|---|
| UNLESS OTHERWISE SPECIFIED: | | PROPRIETARY STATEMENT THIS DOCUMENT IS THE PROPERTY OF MCCOY CORPORATION AND IS CONSIDERED CONFIDENTIAL. THIS INFORMATION MAY NOT BE USED, DISCLOSED, COPIED, OR REPRODUCED IN ANY FORM, WITHOUT THE EXPRESS WRITTEN CONSENT OF MCCOY CORPORATION. | | DESCRIPTION MCCOY GLOBAL ASSEMBLY, TONG, 8625-85K, NO BACKUP |
| 1. DIMENSIONS ARE IN INCHES 2. TOLERANCES: ANGULAR ± 1° FRACTIONAL ± 1/16 TWO PLACE DECIMAL ± 0.02 THREE PLACE DECIMAL ± 0.005 3. IDENTIFY P/N & MAIL P.O. USING 1/8 TO 1/4 ETCHED LETTERS; DENOTED BY "X" 4. REMOVE BURRS & SHARP EDGES WITH 1/64x45° MAX 5. MACHINED FILET RADII SHALL BE 1/32 6. FINAL SURFACE ROUGHNESS AVG. (Ra) SHALL BE ≤ 250 MICROINCHES 7. ○ DENOTES CRITICAL DIMENSION; 100% INSPECTION REQUIRED 8. A TRIANGLE DENOTES A REVISION 9. INTERPRET DRAWING PER ASME Y14.5-2009 | | DRAWN B.PEARCE 09/11/2017 CHECKED B.PEARCE 09/12/2017 APPROVED B.PEARCE 09/12/2017 | | |
| THIRD ANGLE PROJECTION | | WEIGHT 2664.8 LBS. | | SIZE PART NO. B 80-860-850-000-111-00-01 MATERIAL N/A REV A SHEET 1 OF 1 |