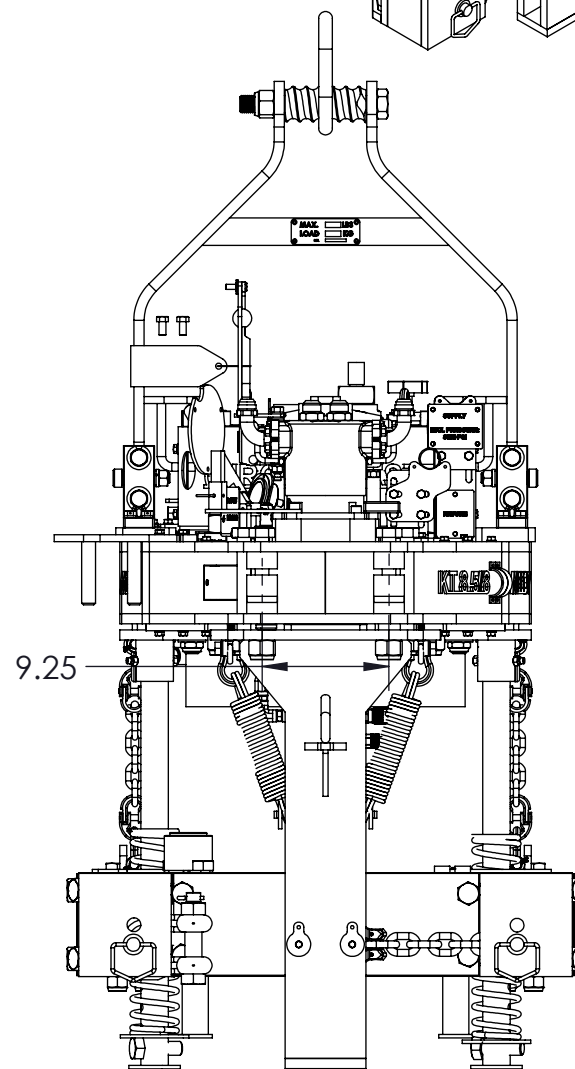
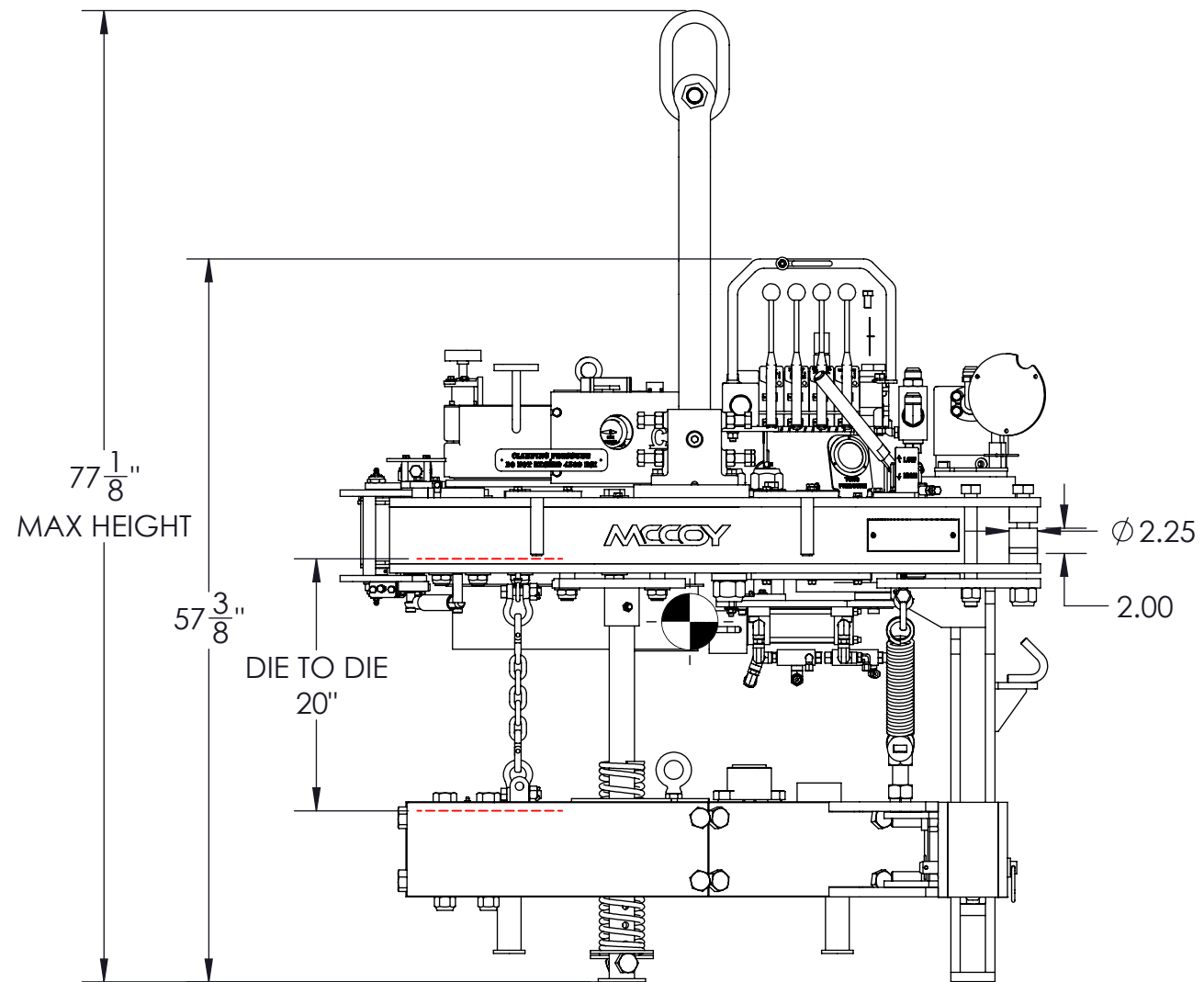


ITEM	QTY	P/N	DESCRIPTION
1	1	80-0609-19	ASSEMBLY, BU AND CM READY TONG, 8625-25K
2	1	MK8625-BHI	ASSEMBLY, KIT, MOUNTING
3	1	85-0606	ASSEMBLY, BACKUP
4	1	CM7625F-04	ASSEMBLY, CHROMEMASTER, 7 5/8

TONG SPECIFICATION		
MAX TORQUE (FT-LBS/N·M)	25,000	33,900
ARM LENGTH (INCH/CM)	32.0	81.3
MASS (LBS/KG)	3,300	1,498
TORQUE (FT-LBS/N·M, ESTIMATED)		
AT PRESSURE (PSI/BAR):	2,300	159
Hi/Full	5,000	6,780
Lo/Full	25,000	33,900
SPEED (RPM, ESTIMATED)		
AT FLOW RATE (GPM/LPM):	60	227
Hi/Full	54.9	
Lo/Full	11.0	



RELEASED FOR PRODUCTION

REVISIONS				
REVISION	ECN NUMBER	ECN DESCRIPTION	ECN COMPLETED BY	ECN COMPLETED DATE
A	N/A	INITIAL RELEASE	N/A	N/A
-	N/A	REMOVE BOM	M.BUDDEN	1/19/2018

UNLESS OTHERWISE SPECIFIED:		PROPRIETARY STATEMENT		
1. DIMENSIONS ARE IN INCHES 2. TOLERANCES: ANGULAR ± 1° FRACTIONAL ± 1/16 TWO PLACE DECIMAL ± 0.02 THREE PLACE DECIMAL ± 0.005 3. IDENTIFY P/N & MAIL P.O. USING 1/8 TO 1/4 ETCHED LETTERS, DENOTED BY "X" 4. REMOVE BURRS & SHARP EDGES WITH 1/64x45° MAX 5. MACHINED FILET RADI SHALL BE 1/32 6. FINAL SURFACE ROUGHNESS AVG. (Ra) SHALL BE ≤ 250 MICROINCHES 7. DIMENSIONS IN TRIANGLE ARE CRITICAL DIMENSIONS: 100% INSPECTION REQUIRED 8. A TRIANGLE DENOTES A REVISION 9. INTERPRET DRAWING PER ASME Y14.5-2009		THIS DOCUMENT IS THE PROPERTY OF MCCOY CORPORATION AND IS CONSIDERED CONFIDENTIAL. THIS INFORMATION MAY NOT BE USED, DISCLOSED, COPIED, OR REPRODUCED IN ANY FORM, WITHOUT THE EXPRESS WRITTEN CONSENT OF MCCOY CORPORATION.		
DRAWN	S.PANCHAL	04/07/2016	DESCRIPTION	
CHECKED	R.RAHMAN		ASSEMBLY, TONG, 8625-25K X 7625 CLINCHER BU X 7625 CM, TENSION	
APPROVED	R.RAHMAN		SIZE	PART NO.
THIRD ANGLE PROJECTION			WEIGHT	80-0615-15
			3066.1 LBS.	REV A
			MATERIAL	N/A
			SHEET 1 OF 1	