



# SD50LT



## User's Guide DOC-UG-SD50LT-00001

**McCoy Global Austin - Tech Support:**  
TECHSUPPORTMG@MCCOYGLOBAL.COM  
1.512.610.5204

**McCoy Global Sales:**  
SALES@MCCOYGLOBAL.COM  
1.512.610.5200

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## **WARNING!**

This equipment must be operated and or serviced by trained personnel. ALL safety related functions are the responsibility of the user. This equipment is NOT intended to replace personal responsibility for any safety related function.

This product must be used as specified in this manual. This equipment is not intended for life support applications. Using the product in any manor not specified in this manual or as specified by McCoy Global may negatively impact the protection capability of the product

## **ATTENTION!**

Cet équipement doit être utilisé et entretenu ou par du personnel qualifié. TOUTES les fonctions liées à la sécurité sont la responsabilité de l'utilisateur. Cet appareil n'a pas pour but de remplacer la responsabilité personnelle pour toute fonction liée à la sécurité.

Ce produit doit être utilisé tel que spécifié dans ce manuel. Cet équipement est pas destiné aux applications de support de vie. Utiliser le produit dans un manoir non spécifiée dans ce manuel ou comme spécifié par McCoy Global pourrait influencer négativement sur la capacité de protection du produit

## 1 Introduction

The SD50LT is an intelligent displays used a variety of monitoring applications. It is integrated into product lines including the bridge crane load monitoring system, the boom crane load monitoring system and a variety of winch monitoring applications. The new display is highly configurable and can be used to monitor payloads and alarm the system level controller. The SD50LT is a feature rich display and below are some of the features of the system.



### Features:

- Rugged enclosure.
- Daylight readable display
- 24 VDC Operation
- Error proof connectivity using 5 pin Turk sealed cabling
- Simple menu driven display
- USB and Ethernet connectivity for field upgrades and data extraction
- Internal SD Card for data logging
- Two MGNet data interfaces for fast data monitoring
- NEMA 4X controller (316 Stainless sealed enclosure)
- Sonic Alarm
- Fifteen key data entry using stainless sealed buttons with tactile response overlay
- Four navigation stainless sealed buttons with tactile response overlay
- Industrial sealed Ethernet port available
- Industrial sealed USB port
- Indicators for alarm, power and warning
- No need for internal access

This product is intended for industrial application where it is installed only by trained personnel. It is not intended for commercial or private use. The product is designed for industrial use.

## 2 Definitions & Acronyms

- MGNet – Is a proprietary protocol on a CAN bus message that allow for simple communications between devices on a network.

|   |   |
|---|---|
|  | Danger, Warning, or Caution to indicate that failure to observe the warning may lead to failure of the device, personal injury, or property damage. |
|  | General information or notation for important information.  |

### 3 Device Installation

The system will arrive in one or more packages. Remove all the contents and lay the system out per the system drawing. Prior to beginning installation remove all system components from its shipping container(s) and review components to ensure that all are undamaged and correct according to the order placed. All cable connections are installed by hand with no tools needed. Once the system layout is complete mount all modules in applicable locations being sure to adequately protect the devices from extreme conditions. The individual section for each module will provide additional information needed for installation.

When making connections ensure that all contacts are clean and dry prior to making the connection. All unused connections should be properly capped.

The SD50LT is mounted by installing a properly sized bolt through the mounting hole and securing it to a fixed point on the machine. Care should be taken to ensure that the SD50LT is mounted in a safe location to prevent the unit from being damaged.



WARNING - FAILURE TO INSTALL PER MANUFACTURERS RECOMMENDATIONS MAY LEAD TO PERSONAL INJURY OR DAMAGE TO THE EQUIPMENT. NEVER INSTALL DISPLAY IF IT IS DAMAGED OR IF THE CABLES ARE DAMAGED. NEVER USE AN APPROVED CABLES IN THE SYSTEM.



ATTENTION - NE PAS INSTALLER LES RECOMMANDATIONS DU FABRICANT PEUT ENTRAÎNER DES BLESSURES OU DES DOMMAGES A L'EQUIPEMENT. NE JAMAIS INSTALLER AFFICHAGE SI ELLE EST ENDOMMAGEE OU SI LES CABLES SONT ENDOMMAGES. NE JAMAIS UTILISER UN DES CABLES APPROUVES DANS LE SYSTEME.

## 4 Quick Start Guide

The SD50LT arrives from the factory with the customer application preconfigured per application requested. This quick start guide serves a general startup procedure though actual application may vary. See the addendum for specific application types for additional information.

Prior to beginning installation remove all system components from its shipping container(s) and review components to ensure that all are undamaged and correct according to the order placed.

Along with the system order, a systems level schematic should be provided. Before beginning installation, lay out all pieces in the system and follow the instruction below.

1. Layout the system components per system drawing and validate all part numbers.
2. Connect all connectors and cables per the system drawing.
3. Connect all power connectors.
4. Ensure that the system boots properly. Boot time is normally 10-20 seconds and you will see a McCoy Global splash screen with a progress bar.
5. Once booted, screen will default to the main application window. The system should ship with all sensors preconfigured. If not, you will see "NA" for the data value.
6. Check the sensor configuration.
7. Review and modify all range setting preferences.
8. Review all alarm settings.
9. Ensure that all data and sensors are correct.
10. Power down the system.
11. Remove all cabling.
12. Mount all system components in permanent locations including the SD50LT
13. Connect all cables ensuring that there are no tight bend radiuses, pinch or crush points and that the cable is secured properly for the application.
14. Power up the system.
15. Verify that all devices are functioning.
16. Verify all system settings and values are correct.
17. Calibrate the system per recommended calibration requirements.
18. System is now in service.

## 5 Mechanical

The SD50LT is fully sealed and self-contained. The mechanical section of this manual will outline the physical dimensions, mounting and connections schemes for the SD50LT.

### 5.1 Control Box

The enclosure for the SD50LT is designed to meet sealed NEMA 4X, IP66 requirements with the electronics accessible from the rear of the panel. The enclosure may use U-brackets for mounting. The front panel display is shown in Figure 1.



Figure 1: Front View of the SD50LT



The depth of the enclosure is approximately 4 inches. From the side, there is a reset button and U bracket mount shown in figure 2 below.

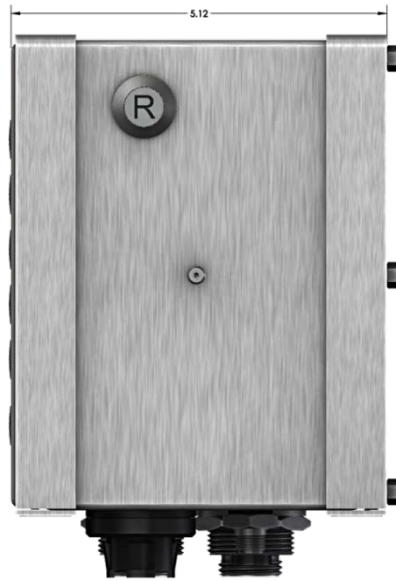


Figure 2 Side Profile of the SD50LT

The Back of the enclosure provides nylon nuts that can be used to secure the removable panel to the enclosure shown in figure 3. The rear of the enclosure should not be removed except by trained personnel. Removal of the rear panel may compromise the seal integrity of the unit.

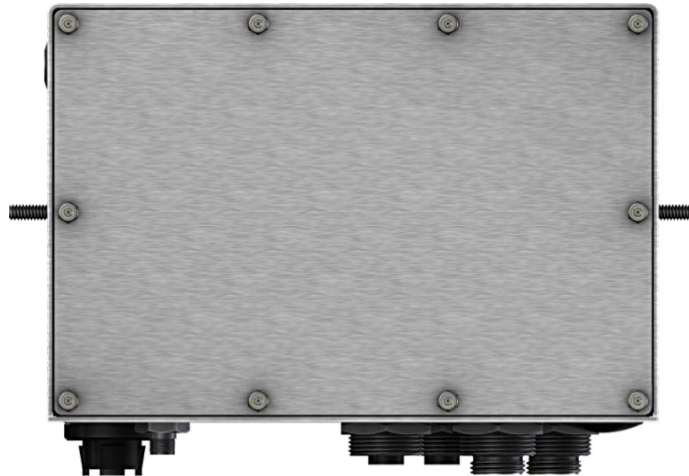


Figure 3 Rear Profile of the SD50LT

## 5.2 Installation

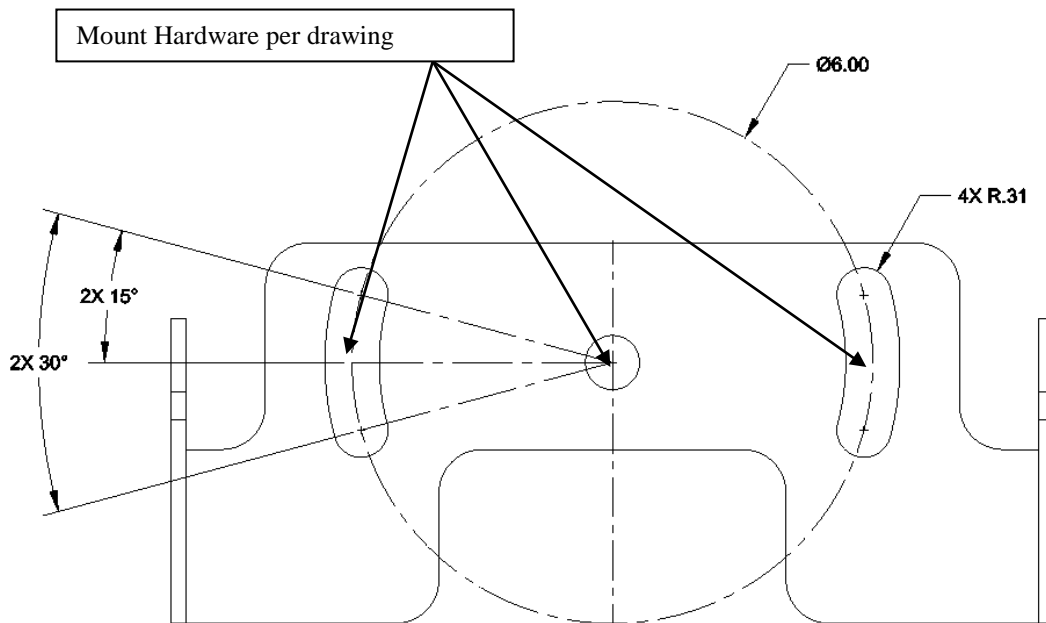
The SD50LT should be mounted in an ergonomically acceptable location. The user is responsible for determining position based on the location of the operator. Mounting hardware, not included should be comparable to a grade 2 or better 5/8" bolt with a washer on both the head of the bolt and on the nut. The SD50LT should be mounted to a secure location such as a metal bulkhead of comparable surface. When mounting the SD50LT the mounting does not support mounting the bracket upside down.



WARNING FAILURE TO USE THE PROPER HARDWARE OR MOUNT TO THE INCORRECT SURFACE MAY RESULT IN INJURY OR EQUIPMENT DAMAGE.



INCAPACITE A UTILISER LE MATERIEL APPROPRIE OU DE MONTER A LA SURFACE INCORRECTE AVERTISSEMENT PEUT ENTRAINER DES BLESSURES OU DES DOMMAGES MATERIELS.



**Figure 4 SD50LT Mounting Bracket**



WARNING DO NOT MODIFY ENCLOSURE INCLUDING ADDING HOLES, WELDS, OR ATTACHING ITEMS. DO NOT PANT THE SD50LT OR ITS BRACKET. USE ONLY RECOMMENDED HARDWARE. DO NOT MOUNT THE SD50LT BRACKET UPSIDE DOWN OR OVERHEAD. MODIFYING THE SD50LT WILL VOID THE COULD CAUSE PERSONAL INJURY OR EQUIPMENT DAMAGE.



ATTENTION NE PAS MODIFIER ENCEINTE Y COMPRIS L'AJOUT DE TROUS, SOUDURES , OU DE FIXER ARTICLES . NE PAS PANT LA SD50LT OU SON SUPPORT . MODIFICATION DE LA SD50LT ANNULERA LA GARANTIE ET LES CERTIFICATIONS DE SD50LT .



WARNING - DO NOT MOUNT THE SD50LT WHERE IT CAN OBSTRUCT THE VIEW OF THE OPERATOR OR BECOME AND TRIP OR HEAD HAZARD. SD50LT SHOULD NOT BE USED AS A STEP OR A SHELF. WHEN WORKING WITH THE SD50LT USING PROPER PPE INCLUDING STEEL TOED SHOES OR HARD HAT IS RECOMMENDED. FAILURE TO FOLLOW WARNINGS COULD LEAD TO PERSONAL INJURY OR DEVICE DAMAGE.



AVERTISSEMENT NE MONTEZ PAS LE SD50LT OU IL PEUT OBSTRUER LA VUE DE L'OPERATEUR OU DE DEVENIR ET DE VOYAGE OU LA TETE DANGER. SD50LT DOIT PAS ETRE UTILISE COMME UNE ETAPE OU UNE ETAGERE. LORSQUE VOUS TRAVAILLEZ AVEC LE SD50LT UTILISATION DES EPI APPROPRIES, Y COMPRIS DES CHAUSSURES A EMBOUT D'ACIER OU CASQUE EST RECOMMANDE . LE NON-RESPECT DES AVERTISSEMENTS POURRAIT CONDUIRE A DES BLESSURES OU DES DOMMAGES DE L'APPAREIL .

### 5.3 Connections

The Connector for the new system is designed to provide for extreme rugged connectivity that is simple and robust. Figure 4 outlines the individual connections. Connectors may vary based on actual unit ordered.

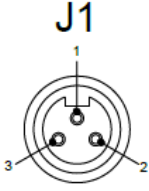


Figure 5 I/O Connectors

### 5.3.1 Power

The SD50LT is generally powered from a 24vdc source. The incoming power is rated at 18-30 VDC or an optional 120/240 VAC Supply. The power connector is a 3 Pin McCoy Global Turk style connector represented as part number CBL7009-M35-01-05. The pinout for the connector is shown in the table below.

**Table 1 Power Connector**

| Pin | DC Option      | AC Option      | Wire Color | Location  |
|-----|----------------|----------------|------------|---|
| 1   | Chassis Ground | Chassis Ground | Green      | <p><b>J1</b></p>  <p><b>FEMALE</b></p> |
| 2   | GND            | Neutral        | White      |   |
| 3   | VDC            | Line           | Black      |   |



Note: Ensure that the chassis ground is connected to the chassis of the system or another earth ground reference.



Note: Ensure that the bare shield wire is connected to the chassis of the system or another earth ground reference.

### 5.3.2 Sonic

The Sonic will be the McCoy Global standard sonic with an 85 DB level outputs continuous tone. The sonic is tied to Alarm outputs can be silenced. During power up the sonic will sound for approximately 10 seconds to test the audible device. This is normal operation.

### 5.3.3 RS485

The RS485 connector is a 5 Pin McCoy Global Turk style connector. The part number for the connector on the SD50LT is CBL7009-M55-22-05. The pinout for the connector is shown in the table below.

**Table 2 RS485 Connector**

| Pin | Signal  | Wire Color         | Location |
|-----|---------|--------------------|----------|
| 1   | RS485_A | Green              |          |
| 2   | RS485_B | White              |          |
| 3   | GND     | Black              |          |
| 4   | NC      | Red                |          |
| 5   | Shield  | White/Black Stripe |          |



Note: Only pins 1-3 are connected internally. The shield connection is to be made at the scoreboard or terminating device.

Note: The RS485 had built in termination.

Note: In some instances it may be acceptable to not connect the ground connection in general it should be connected.

### 5.3.4 MGNet Ports 1&2

The MGNet connector is a 5 Pin McCoy Global Turk style connector. The part number for the connector on the SD50LT is CBL7009-M55-22-05. The pinout for the connector is shown in the table below.

MGNet signals must be connected in a “Trunk and Branch” configuration; they should never be connected in a “star” or “hub” configuration. Also, any nonstandard stubs off of the “Trunk” will adversely affect the signal integrity and can cause faults in the system. Therefore, the devices must be connected in a series (one after the other) connection and there must be a “terminator” at each end of the network (and only at the ends). In other words, the first and last device must have a 150 ohm resistor connected between CAN-H and CAN-L. Again these resistors must be only at each end. Failure to properly install these MGNet terminators will have an adverse effect on signal integrity and can cause communication failure.

**Table 3 MGNet Connector**

| Pin | Signal | Conductor Color    | Location  |
|-----|--------|--------------------|---|
| 1   | VDC    | Red                | <p style="text-align: center;"><b>P1</b></p>  <p style="text-align: center;"><b>MALE</b></p> |
| 2   | GND    | Black              |   |
| 3   | MGNet+ | Green              |   |
| 4   | MGNet- | White              |   |
| 5   | Shield | White/Black Stripe |   |



Note: The second MGNet port is optional and generally not installed.

Note: The VDC and shield connection are only installed if the unit set up for the internally power network option.

Note: Excessively noise environments will require and isolated power supply for the network.

### 5.3.5 Ethernet Port

The Ethernet port will utilize a standard RJ45 socket. The pinouts of the industrial Ethernet port are shown in figure 5.

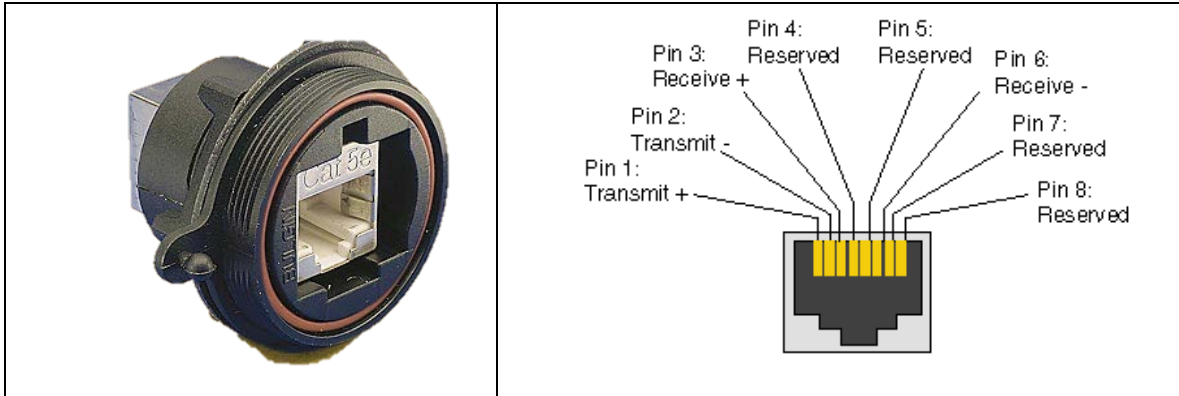
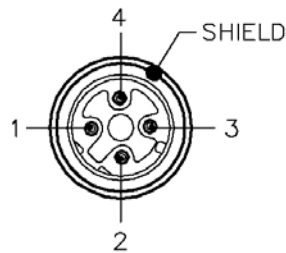


Figure 6 Standard Industrial Port



Note: Standard Ethernet connection is not supported for hazardous area location rated SD50LT.

The pinouts for the M12 Ethernet port are shown in figure 6.



- 1 = WHITE/ORANGE (+TX)
- 2 = WHITE/GREEN (+RX)
- 3 = ORANGE (-TX)
- 4 = GREEN/WHITE (-RX)



Figure 7 M12 Connector Style

### 5.3.6 USB Port

The SD50LT is equipped with an optional USB port. The port can be used to extract log file information. See the software section for more details on how to use the USB functions. The USB Port is a Type A connector and will support most memory sticks.

## 6 Electrical

The SD50LT operates on a wide voltage range from 18 volts to 30 volts DC. Common applications are 24 volt DC. There are no setting or adjustments for the incoming power.

## 7 Operational Description

The display utilizes embedded technology implementing a Linux operating system on ARM 9 processor.

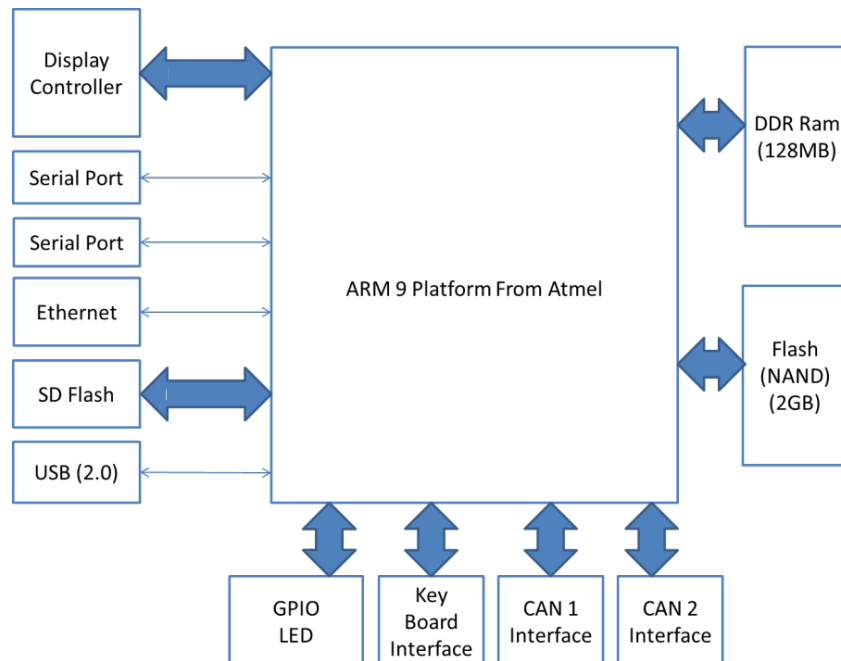


Figure 8 System Block Diagram

## 7.1 Processor Platform

The processor used to control the SD50LT platform is the Arm series. It supports wide variety of peripheral that closely match the requirements for the product.

The SD Platform supports DDR ram for executing applications and NAND based flash for file storage.

## 7.2 MGNet Interface

The card provides dual isolated can ports. The hardware provides input protection and can optionally provide bus power for limited applications.

## 7.3 Keyboard Interfaces

The keyboard interfaces consist of a 15 key keypad for menu and setup navigation and a 4 key keypad of hotkeys that enable operators to quickly navigate to critical or often used screens. The buttons have a membrane cover for tactile response but are actually pressure based piezo buttons. This means that in the event that the Lexan button cover is damaged the button can continue to operate correctly.

Keys Functions:

|            |  |
|------------|--|
| "0-9"      | Numeric inputs for data entry and list selection                     |
| “.”        | Decimal for floating point data entry                                |
| Menu       | Use to enter the menu. Once in the menu it’s also used as an escape. |
| Enter      | Used to select or store changes.                                     |
| Up Arrow   | Used to scroll up lists. Also used to select fields on a screen.     |
| Down Arrow | Used to scroll down lists. Also used to select fields on a screen.   |



**Figure 9 15 Key Data Entry and Selection**

The 4 key, keypad provides menu navigation. The button's functionality is identified directly above it on the screen. Typical functions for these buttons include Tare, Alarm Silence and Screen Change.



**Figure 10 Menu Navigation Key Panel**

### 7.4 Display

The display is an LCD display. The display technology is tough and reliable with a wide temperature range and bright display for daylight visibility.

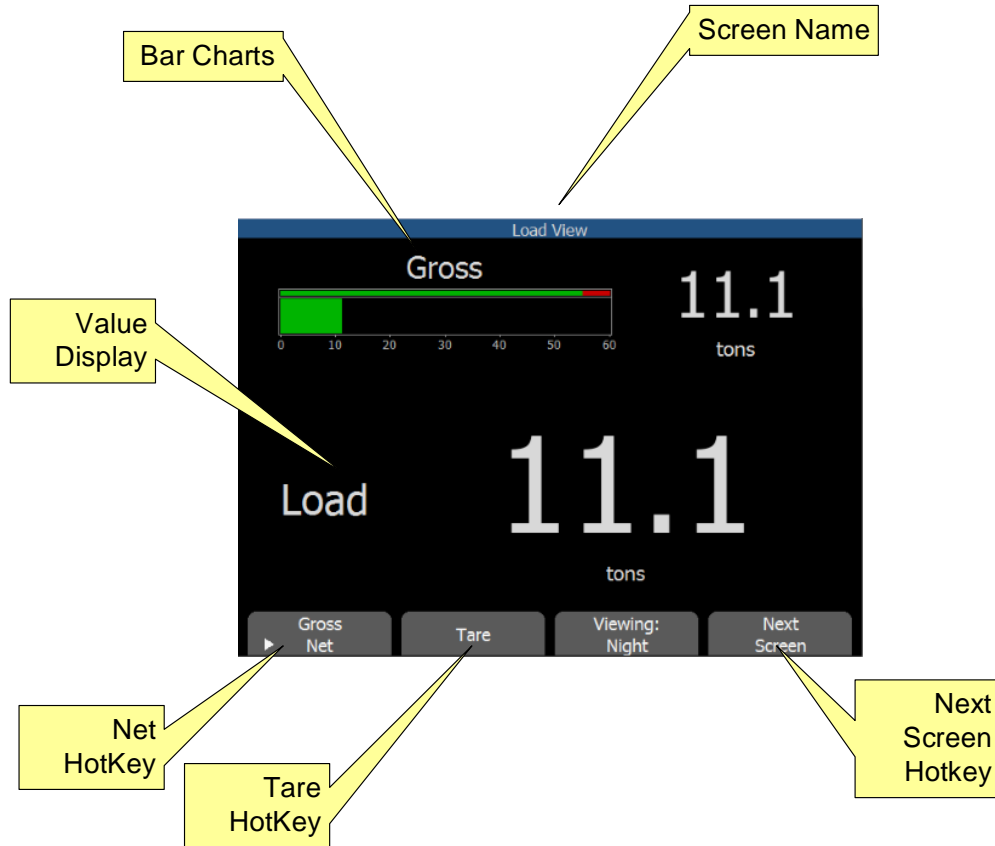


Figure 11 Sample Display

### 7.5 LED's


During power up, the LEDs will all illuminate as a test. There are three LEDs on the system listed in the table below.

| LED     | Color  | Description   |
|---------|--------|---|
| Power   | Green  | System is powered up and process is running the application |
| Warning | Yellow | A device has flagged a warning                              |

|       |     |                               |
|-------|-----|-------------------------------|
| Alarm | Red | A device has flagged an alarm |
|-------|-----|-------------------------------|


## 7.6 Ethernet

The Ethernet port uses a standard driver and supports TCP/IP. The SD50LT can support ASCII or binary strings based on application requirements. The Ethernet address setting can be modified from the network setup screen. The Ethernet port can be either an industrial connector or an M12 style.

|   |  |
|---|--|
|  | <b>Note:</b> The Ethernet does not natively support protocols such as Modbus, but commercially available gateways may be used to convert the output of the SD50LT into the desired protocol. |
|---|--|

## 7.7 SD Flash

The SD50LT has an integrated SD Card that contains data logging, and a backup system configuration and user settings is created. The optional SD card is mounted inside of the system and should be removed by trained personnel. In the event of an SD50LT failure, the SD Card can be moved to a new system and a system recovery may be performed to minimize downtime.

|   |   |
|---|---|
|  | <b>Note:</b> Commercially rated SD cards may be used but may not meet the environmental requirements. |
|---|---|

## 8 Display Functions

The SD50LT can be configured to display numerous devices for several applications. The core of the display's configurability is around its unique software architecture. The applications for several load monitoring applications share a common set of menus and

screens that allow the user to install and setup the system more easily once familiar with the system.

The display can be configured to have multiple data display screens to allow the user to select what and how information is presented. These can include an application specific screen for applications such as a winch or crane as well as detailed screens that allow the users to see individual data elements and trending. All of the data screens are accessible through the 4 hotkey buttons below the display.

Additionally, the SD50LT has an advanced user menu that can be used to configure the system. The menu is easily entered and easily navigated.

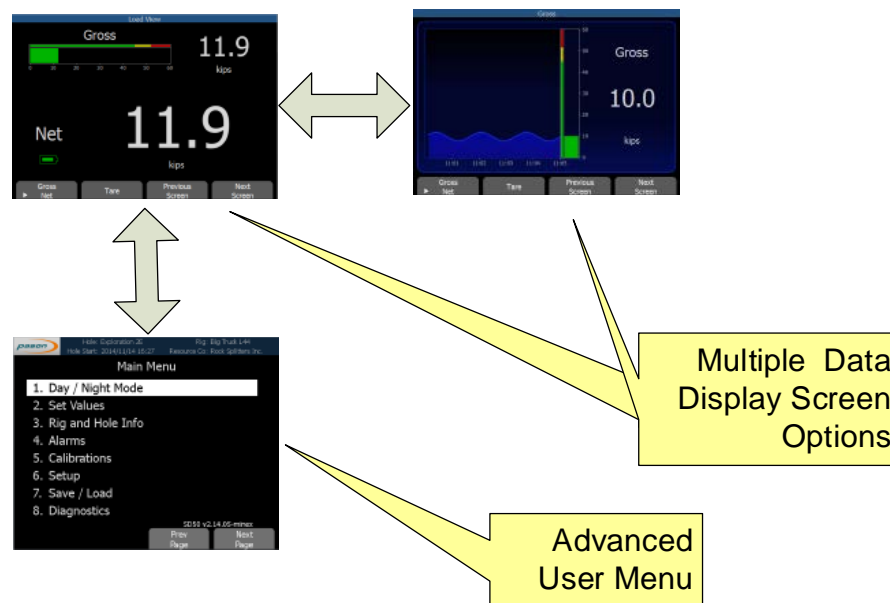


Figure 12 Software Architecture

## 8.1 Screen Details

This section identified some of the critical screens for the user interface. It provides a device centric display that provides application specific information. Because the display is device type specific it allows for simple configurability of the system and minimizes collateral information not normally associated with the application.

### 8.1.1 Main Screen

The following provides an example of the screen types that are available for the SD50LT. The SD50LT may have one or more main screens. The features included on the screen include battery life for wireless devices, bar graphs that shows the where the load is in the range of the sensor, gross and net values and other critical application elements. From the main screen, critical functions like Tare, Payout Reset and Alarm Acknowledge are easily accessible if configured. The SD50LT shows on-screen alarm notifications, but ensures that alarm popups don't cover any critical data.

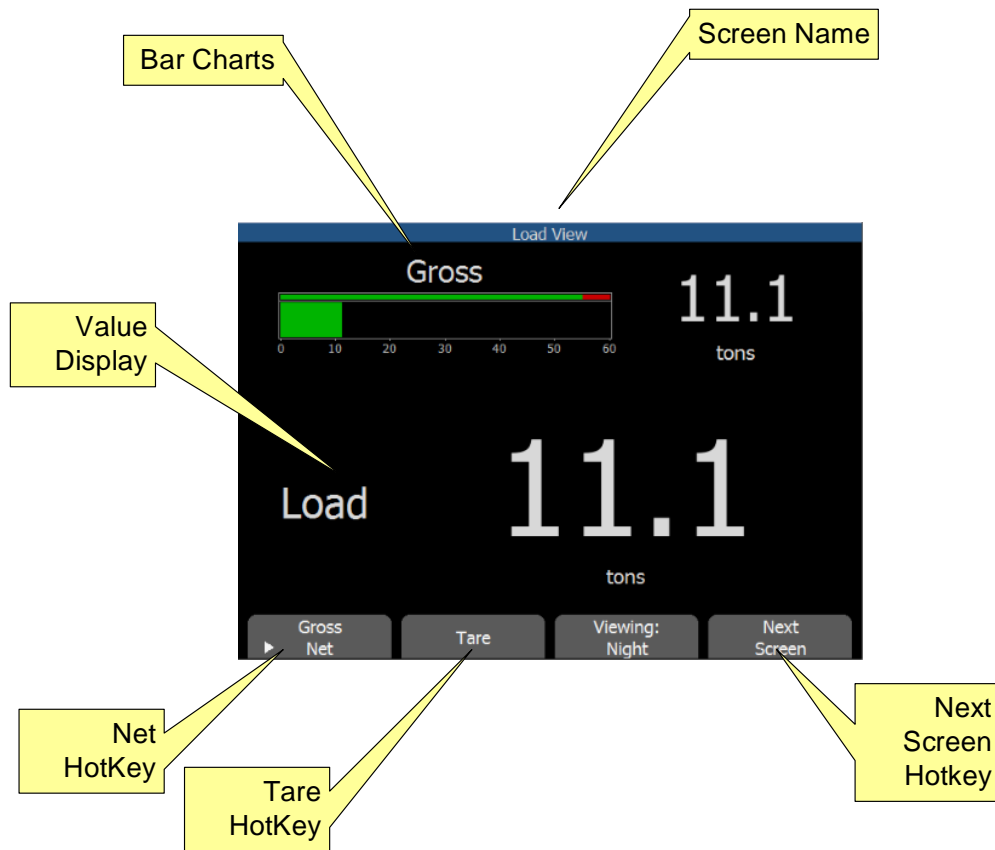


Figure 13 Main Screens Bridge Example

| Feature     | Description   |
|-------------|---|
| Screen Name | Shows the screen title and can be used to reference different system elements |
| Bar Charts  | Bar charts have settable ranges, alarm indication and color changing status.  |
| Value       | Values are displayed with large fonts that show critical information. The     |

|             |  |
|-------------|--|
| Display     | values auto scale.   |
| Net Hotkey  | The Net hotkey is used to toggle between net and gross values. If the button indicates “Net” the values are displayed as net values. If the button indicates “Gross” the values are displayed as gross values. |
| Tare Hotkey | The Tare Hotkey is used to Tare information on the current screen. The user is prompted to confirm   |
| Next Screen | The Next Screen Hotkey moves to the next data screen.  |

### 8.1.2 Display Details

Along with the overview screen, the SD50LT also provides detailed screens. The detailed screen similar to that of Figure 6 provides an in depth look at an individual data point. The detailed view provides the current value, a bar chart to quickly identify the load with respect to the range, and a graph that shows the trend over the last five minutes of operation.

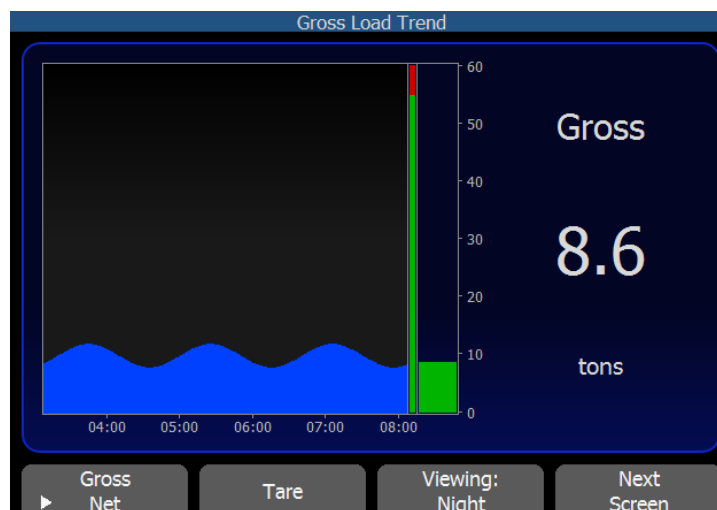


Figure 14 Individual sensor extended information

| Feature    | Description  |
|------------|--|
| Bar Charts | Bar charts have settable ranges, alarm indication and color changing status. |
| Data Value | Values are displayed with large fonts that show critical information. The    |



|                 |   |
|-----------------|---|
|                 | values auto scale.  |
| Trend Graph     | The Trend Graph shows the last few minutes of data for the data value that is being monitored.  |
| Net Hotkey      | The net hotkey is used to toggle between net and gross values. If the button indicates net, values are displayed as net values. If the button indicates gross, values are displayed as gross values |
| Tare Hotkey     | The Tare Hotkey is used to Tare information on the current string. The user is prompted to confirm to tare the value when the hotkey is pushed.   |
| Previous Screen | The Previous Screen Hotkey reverts to the previous data screen  |
| Next Screen     | The Next Screen Hotkey moves to the next data screen.   |

## 8.2 Program Menu Description

This section provides a description and general usage information for the various program menu items. These features include: Tare, Gross/Net, Payout, Alarms, Setup, Security and others based on specific configuration requirements. The menu is accessed by pressing the “Esc” button on an external keyboard connected via USB. Pressing the “Esc” button again will back out of the menu tree.

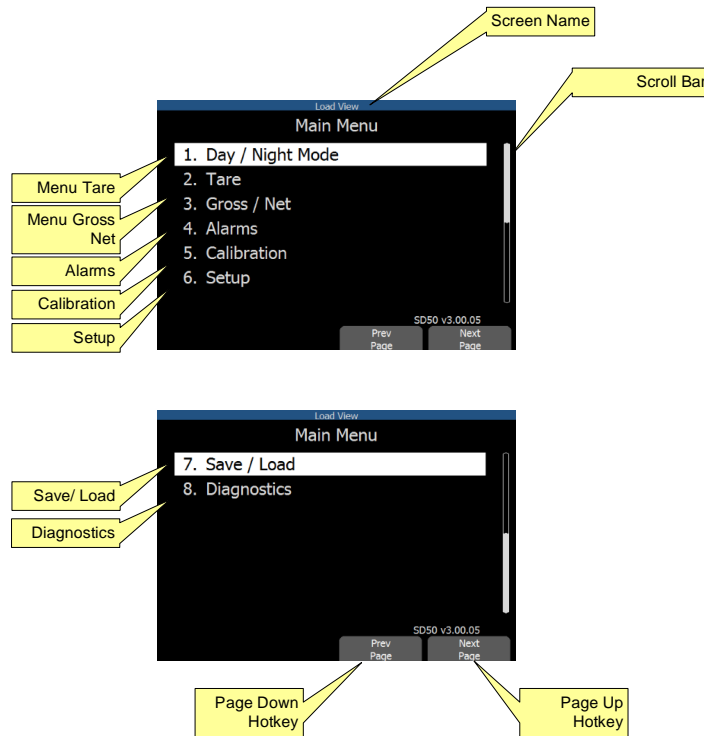


Figure 15 Menu Screen Description

| Feature            | Description   |
|--------------------|---|
| Scroll Bar         | The scroll bar is used to show that there are multiple screens of data.   |
| Display Brightness | In this menu example the operator can push 1 to initiate the Display Brightness operation. Once in this menu the user may select from different brightness settings.  |
| Tare               | In this menu example the operator would push 2 to initiate a Tare operation. If the Tare operation is highlighted pressing enter will also initiate a tare operation.   |
| Gross Net          | In this menu example the operator would push 3 to initiate a Gross/Net operation. If the Gross/Net operation is highlighted pressing enter will also initiate the operation. If there is more than one data value, the user will be prompted to make a selection. |
| Alarms             | In this menu example the operator would push 4 to enter the alarm options. If Alarms is highlighted, pressing enter will also enter the menu.   |
| Calibration        | In this menu example the operator would push 5 to enter the Calibration options. If Calibration is highlighted, pressing enter will   |

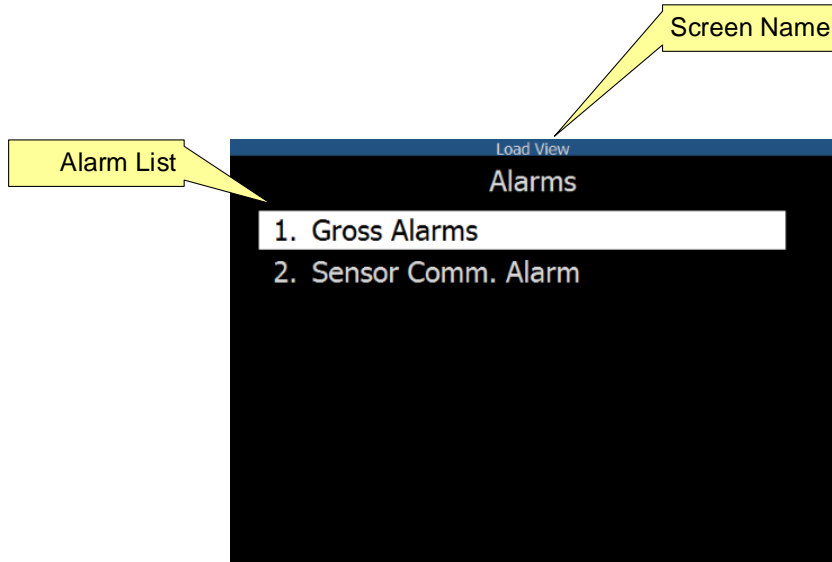
|                 |   |
|-----------------|---|
|                 | also enter the menu.  |
| Setup           | In this menu example the operator would push 6 to enter the Setup options. If Setup is highlighted, pressing enter will also enter the menu.    |
| Save / Load     | The Save/Load menu item allows the user to move data on and off of the SD50LT. The data can be moved to the on board SD Card or to a USB Stick. |
| Diagnostics     | The diagnostics screen provides system software information as well as raw sensor data.   |
| Previous Screen | The Previous Screen Hotkey reverts to the previous data screen  |
| Next Screen     | The Next Screen Hotkey moves to the next data screen.   |

### 8.2.1 Day / Night Mode

The SD50LT offers 2 color pallets to promote better viewing in day or night mode operation. The user can select the color pallet of choice.

### 8.2.2 Alarms

The SD50LT is highly configurable and can provide alarm notifications for the system. The available alarms will vary depending on the application. For each alarm, the user can access parameters like alarm thresholds and triggering delays.



**Figure 16 Available Alarms**

| Feature    | Description   |
|------------|---|
| Alarm List | Provides a list of available alarms that can be used with the system. |

### 8.2.2.1 General Alarm Setup

Each element in the SD50LT may be configured to support alarms. Figure 9 illustrates the alarm setup options.

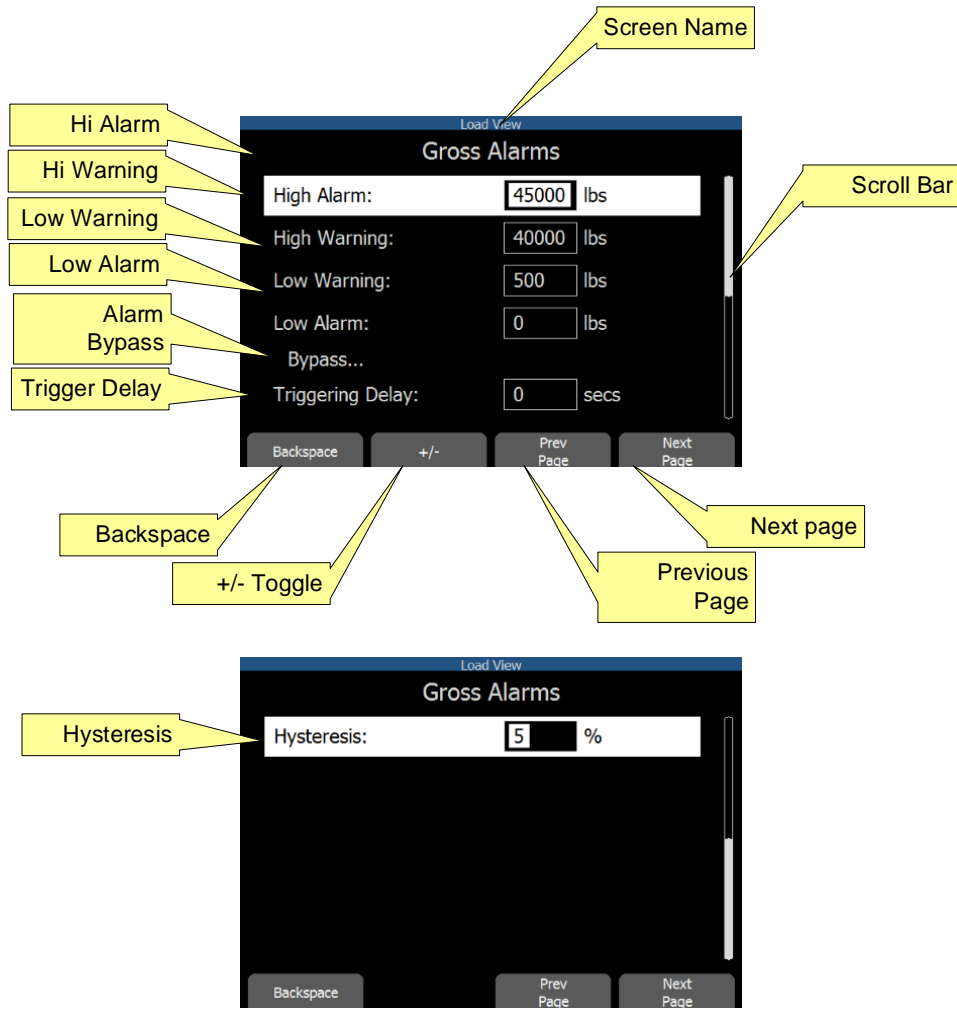


Figure 17 Alarm Setup

| Feature       | Description   |
|---------------|---|
| Scroll Bar    | The scroll bar is used to show that there are multiple screens of data. |
| Previous Page | The Previous Page Hotkey reverts to the previous data screen            |

|                  |  |
|------------------|--|
| Next Page        | The Next Page Hotkey moves to the next data screen.  |
| +/- Value        | +/- Value toggle.  |
| Backspace        | The Backspace is used to delete the last character entered.  |
| High Alarm       | The High alarm classification is an example of an upper alarm condition. It can be tied to relays and generates on screen notification and sounds the sonic alarm.   |
| High Warning     | The High Warning classification is an example of an upper warning condition. It can be tied to relays and generates on screen notification and sounds the sonic alarm.   |
| Low Warning      | The Low Warning classification is an example of a lower Warning condition. It can be tied to relays and generates on screen notification and sounds the sonic alarm.   |
| Low Alarm        | The Low alarm classification is an example of a lower alarm condition. It can be tied to relays and generates on screen notification and sounds the sonic alarm.   |
| Alarm Bypass     | The alarm bypass function turns alarms on or off.  |
| Triggering Delay | Used to eliminate alarm events caused by short spikes in value. Prevents the alarm from triggering until the value has remained past the threshold continuously for the amount of time set.  |
| Hysteresis       | Hysteresis provided in percent is provided on the lower side of the alarm. This provides for a condition that forces the value being monitored to drop below the alarm set point by the hysteresis amount before the alarm is removed. |

### 8.2.2.2 System Alarms

System level alarms such as a communications alarm are also provided. These may be enabled or disabled by the user. A Communication alarm is an example of a system level alarm. For the communications alarm the system will monitor wireless and hardwired communications and trigger an alarm if the timer is exceeded. In the event of a communications alarm all relays go to a failsafe state.

### 8.2.2.3 Alarm Notification

When an alarm happens, there are several onscreen notifications to inform the operator of an issue. Figure 10 is an example of the screen notification.

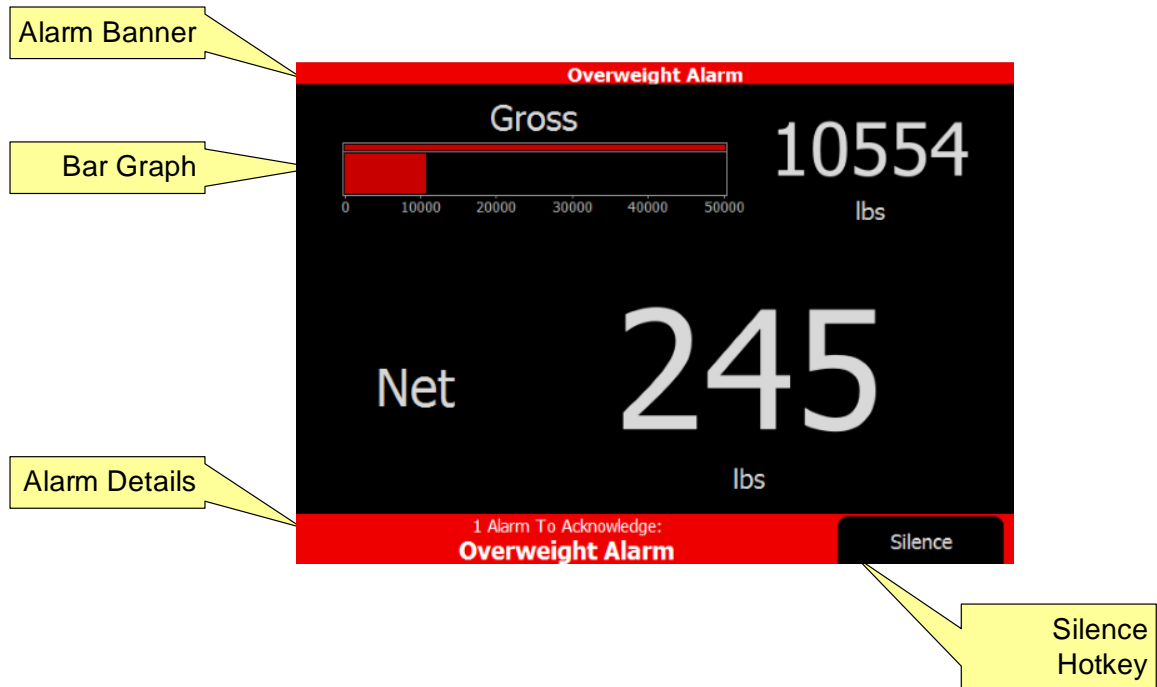


Figure 18 Alarm Notification

| Feature        | Description   |
|----------------|---|
| Alarm Banner   | The alarm banner shows the alarm condition.   |
| Bar Graph      | The bar graph illustrates the current value in relation to the display range. The bar graph also shows the alarm status |
| Alarm Details  | The Alarm Details banner shows the alarms in more detail, and allows the user to silence the alarm condition.           |
| Silence Hotkey | The silence hotkey will silence the alarm buzzer and remove the lower banner.   |

### 8.2.3 Calibration

The calibration menu shows a list of all calibrations in the system. An individual calibration can be selected from this menu and edited. Figure 11 shows the calibration menu pages. This section will outline the basic steps for a multi-step calibration.

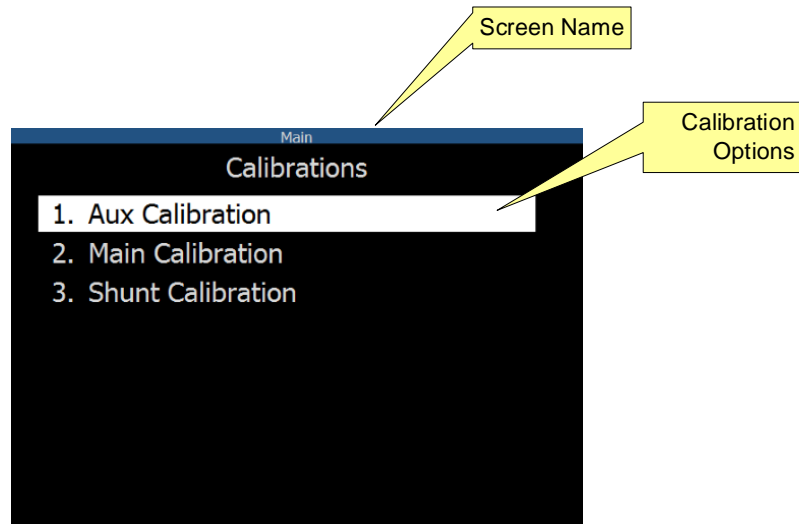


Figure 19 Calibration Menu

| Feature             | Description   |
|---------------------|---|
| Calibration Options | Page options for calibration. Use the up and down arrows to highlight options and select the option using the “Enter” key on a keyboard. There will typically be a calibration for each set of sensor values including inputs such as load, angle, and boom length. |



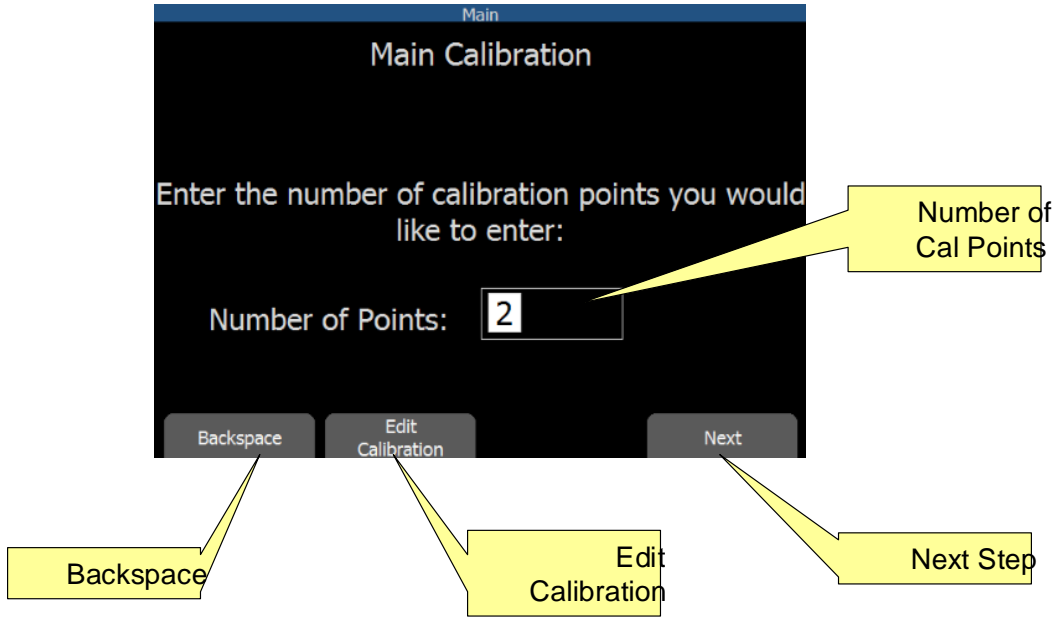


Figure 20 Calibration

| Feature              | Description  |
|----------------------|--|
| Number of Cal Points | Enter the number of calibration points desired. Zero is always the first point. System supports up to 20 calibration points        |
| Next Step            | The Next Step button   |
| Edit Cal Table       | The Edit Calibration Table hot function button will pull up the calibration table and allow the calibration to be manually edited. |
| Backspace            | The Backspace is used to delete the character entered in reverse order   |

Figure 13 illustrates the first step in a multistep calibration.

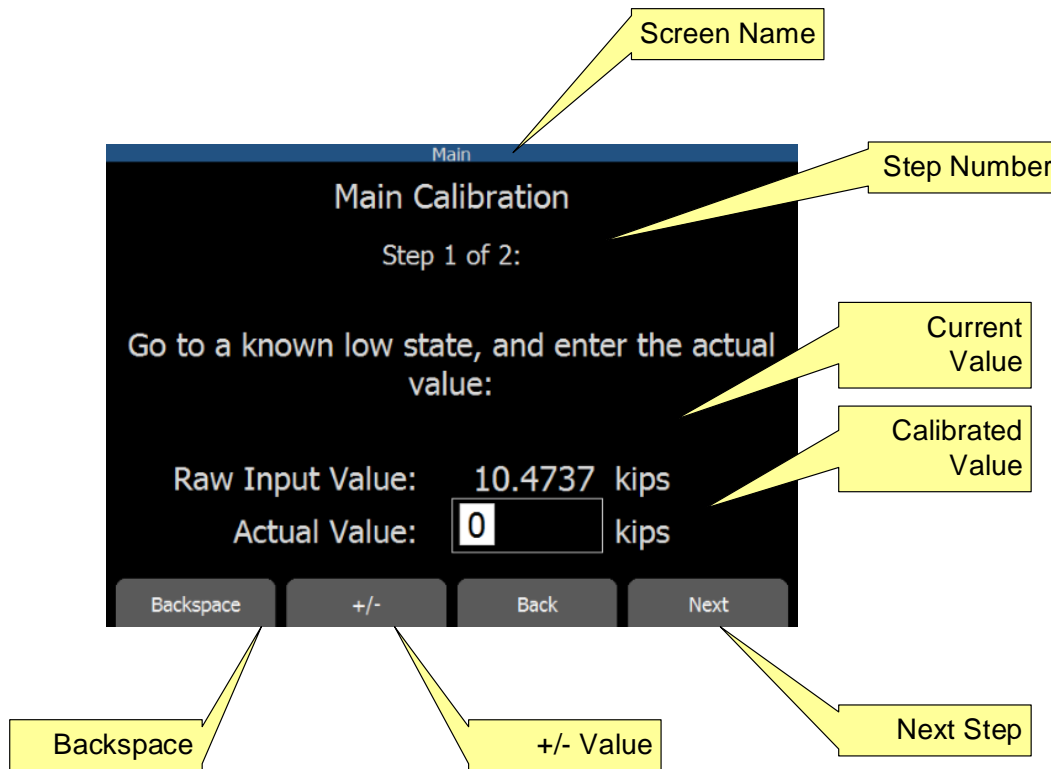


Figure 21 Calibration Step 1

**Note:** The software is limited to 20 points for calibration.

**Note:** The First calibration point should always be taken in a no load Condition.

| Feature      | Description  |
|--------------|--|
| Step Number  | The step number identifies which step in the calibration the user is at.                                   |
| Raw Value    | Displays the current value of the sensor device in its base units as selected in the System Units Setting. |
| Actual Value | The Actual Value field is set to the value that is displayed in the main screens.                          |
| Next Step    | Proceed to the next step of the calibration.   |
| +/- Value    | +/- Value toggle.  |

|           |  |
|-----------|--|
| Backspace | The Backspace is used to delete the character entered in reverse order |
|-----------|--|

Figure 32 shows the final step of calibration as indicated by the step number.

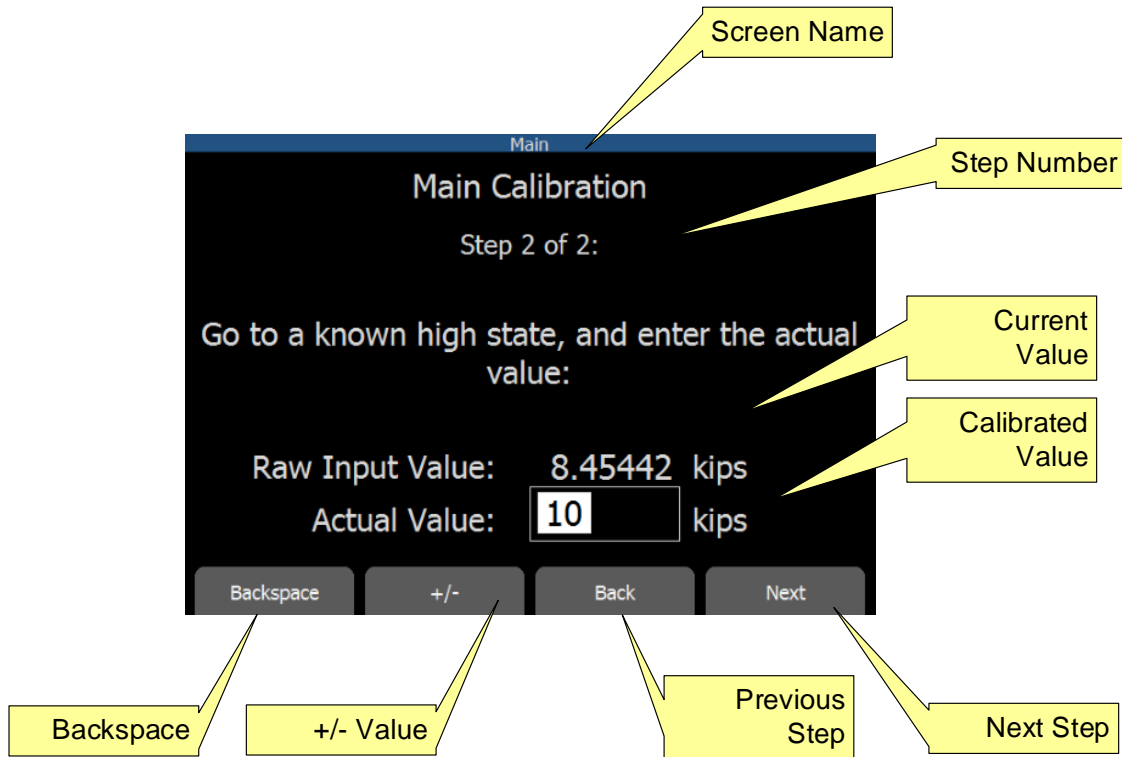


Figure 22 End Calibration

| Feature      | Description  |
|--------------|--|
| Step Number  | The step number identifies which step in the calibration the user is at.                                       |
| Raw Value    | Displays the current value of the sensor device in its base units as selected in the System Units Setting.     |
| Actual Value | The Actual Value field is set to the value that is displayed in the user display in relation to the raw value. |

|               |  |
|---------------|--|
| Next Step     | Proceed to the next step of the calibration.                           |
| Previous Step | Go back to the previous step of the calibration.                       |
| +/- Value     | +/- Value toggle.  |
| Backspace     | The Backspace is used to delete the character entered in reverse order |

Figure 15 is the calibration review chart that shows raw data vs. calibrated values are used to identify the adjusted slope for the load. Once the user selects “Apply” the calibration is complete.

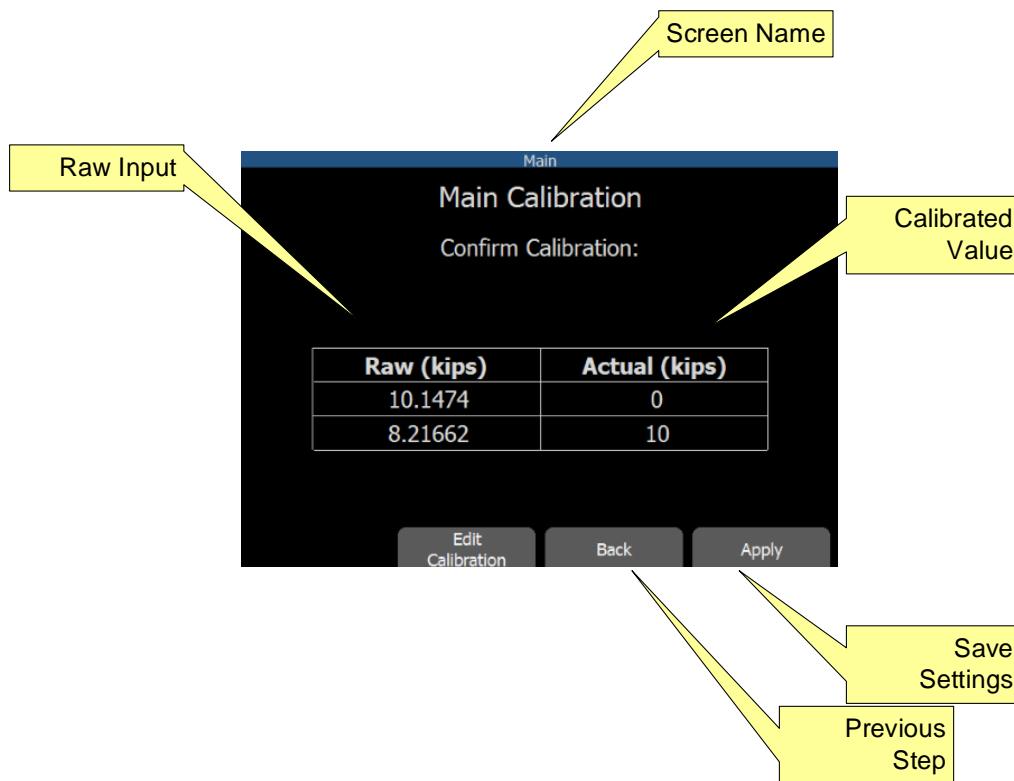


Figure 23 Calibration Review

| Feature | Description |
|---------|-------------|
|---------|-------------|

|               |  |
|---------------|--|
| Raw Value     | Displays the current value of the sensor device in its base units as selected in the System Units Setting.     |
| Actual Value  | The Actual Value field is set to the value that is displayed in the user display in relation to the raw value. |
| Save settings | Applies the settings to the system   |
| Previous Step | Return to previous screen.   |

If the calibration is successful, the page shown in figure 16 is displayed.

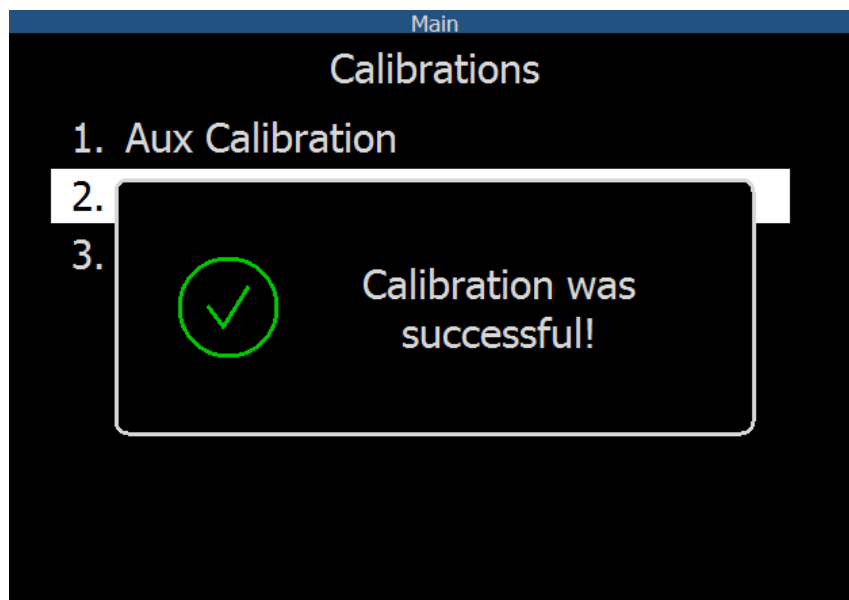


Figure 24 Calibration Complete

In certain situations, running a calibration sequence may not be the best option for modifying a calibration table. The calibration table may be accessed from the Edit Calibration hotkey function button. Once pressed the calibration table will be displayed as shown in figure 17. The values may be edited using the up and down arrow buttons and the selected cell will be highlighted.

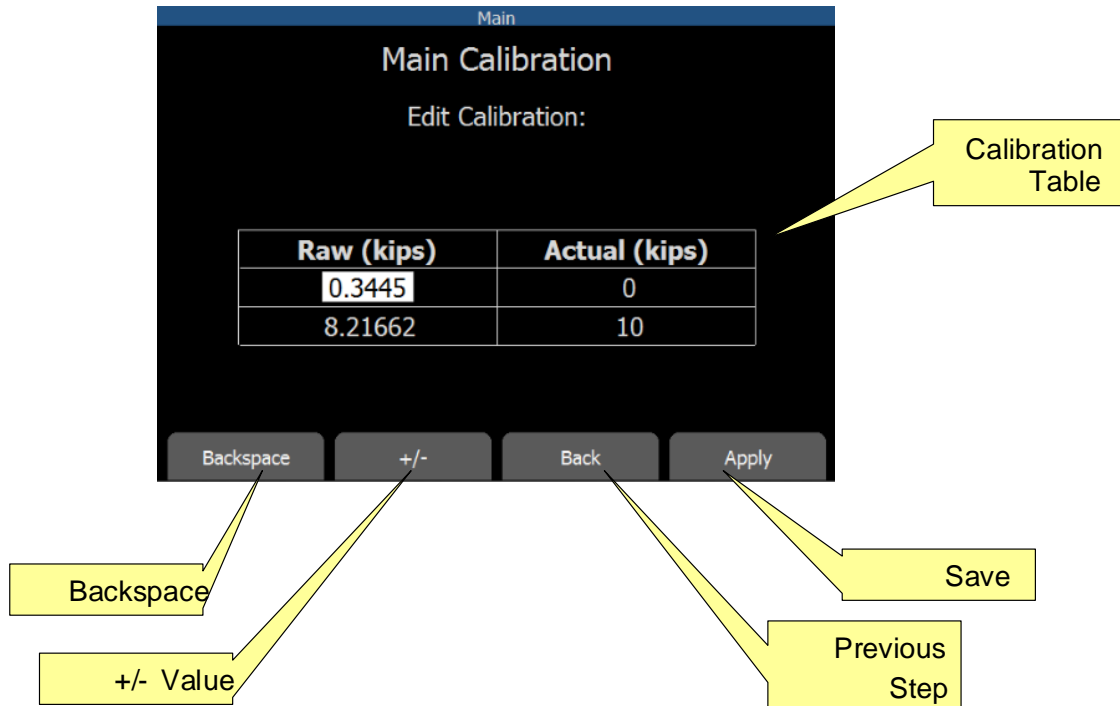


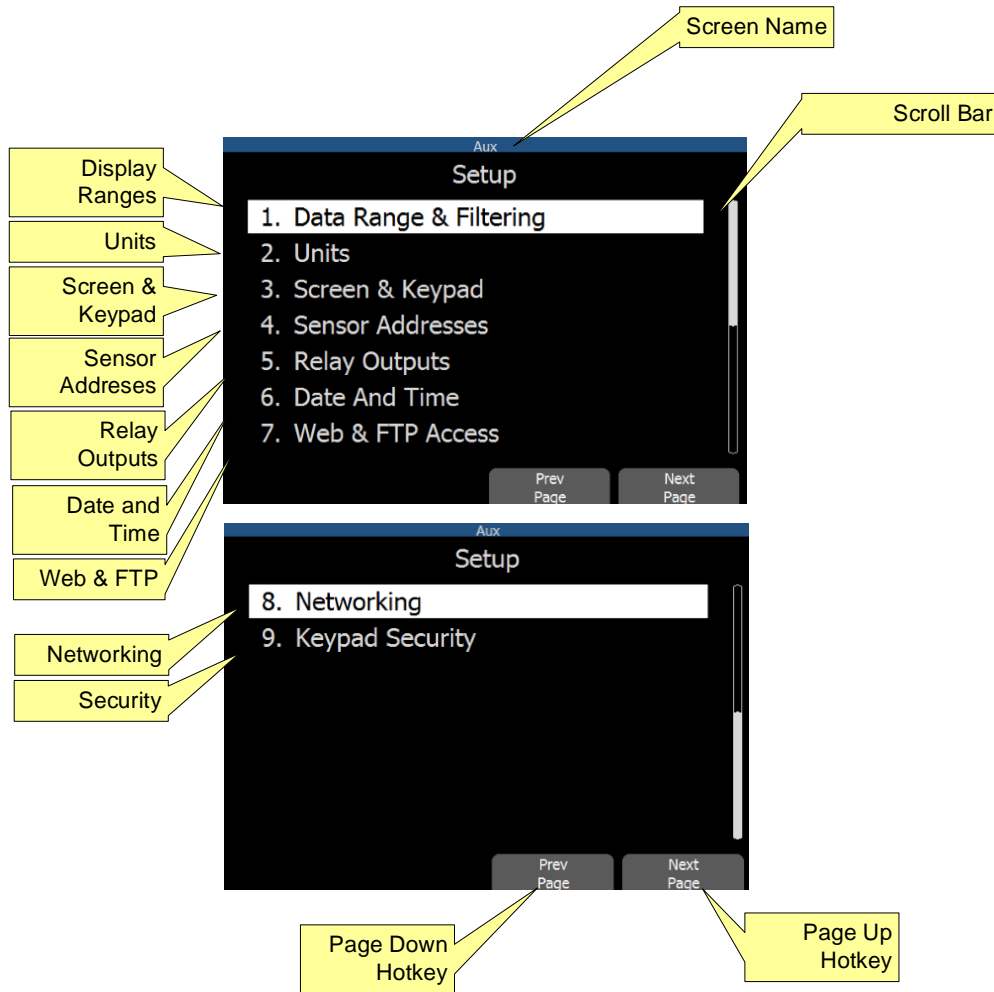
Figure 25 Edit Calibration Table

| Feature           | Description  |
|-------------------|--|
| Calibration Table | Displays the current values of the sensor calibration in its base units as selected in the System Units Setting. |
| Save settings     | Applies the settings to the system   |
| Previous Step     | Return to previous screen.   |
| +/- Value         | +/- Value toggle.  |
| Backspace         | The Backspace is used to delete the character entered in reverse order   |

### 8.2.4 System Setup

The Setup menu provides access setup and change system settings. These settings including elements such as Ranges, Units, Sensor Address, and other setup features that shape the operation and appearance of the SD50LT screen. The menu can be navigated by using the up and down arrows or simply selecting the corresponding numeric value. Some configurations may have minor variations in the menu format that are not covered

in this document. If there are question about any features, contact McCoy Global Support.



**Figure 26 System Setup**

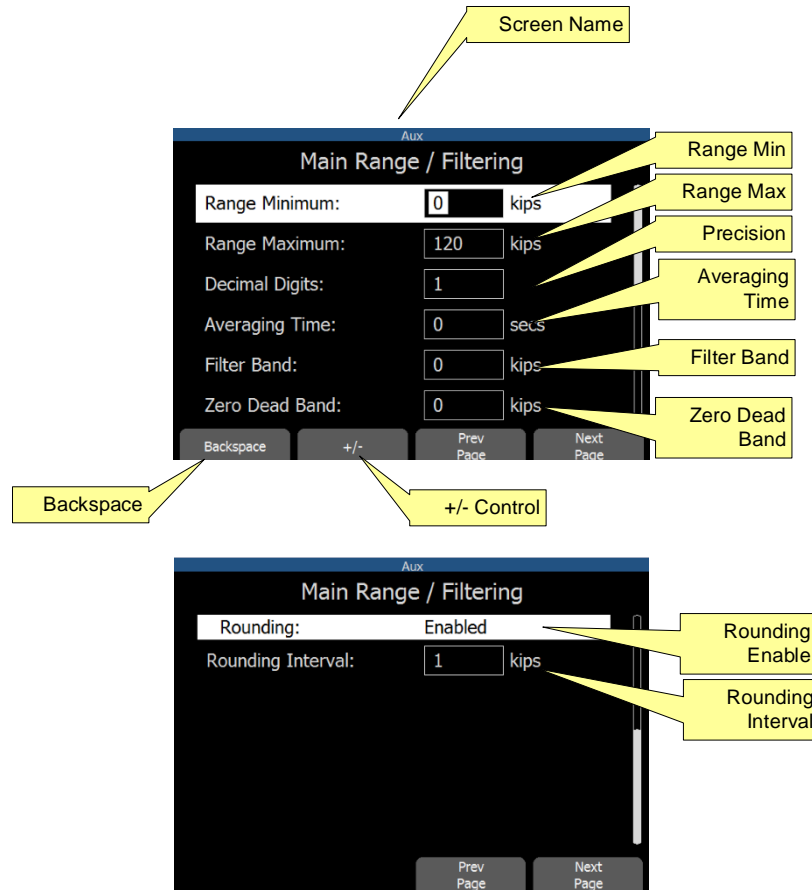
| Feature           | Description  |
|-------------------|--|
| Scroll Bar        | The scroll bar is used to show that there are multiple screens of data.  |
| Display Ranges    | Pressing 1 enters the Display ranges page. If highlighted pressing enter performs the same function. Sets the display range for bar charts |
| Units             | Used to select units for the system data values.   |
| Screen & Keyboard | Pressing 3 allows the operator to set up screen and keyboard sleep and lock functions.   |

|                              |  |
|------------------------------|--|
| Sensor Addresses             | Pressing 4 enters the Sensor Address page. If highlighted the pressing enter performs the same function. This screen is used to configure network devices to communicate to the SD50LT.                                      |
| Relay Output                 | Pressing 5 enters the Relay Output setup function. The user can assign alarms, set polarity and select additional functionality.   |
| Date and Time                | Pressing 6 enters the Date and Time page. If highlighted pressing enter performs the same function. Sets the System Time and Date. The Time and Date are used for system logging.  |
| Web and FTP Access           | Pressing 7 provides access to web and ftp features that available on the SD50LT. These option have password security built in.   |
| Networking                   | Pressing 8 enters the Network page. If highlighted the pressing enter performs the same function. Used to set the network settings.  |
| Application Specific Choices | Depending on the application, other menu options may be present. Selecting the number or highlighting the option will enter the pages for the options. See application notes of manual addendums for additional information. |
| Previous Screen              | The Previous Screen Hotkey reverts to the previous data screen   |
| Next Screen                  | The Next Screen Hotkey moves to the next data screen.  |



### 8.2.4.1 Display Range & Filtering

The SD50LT allows display ranges and filtering to be configured for each channel. Figure 31 shows the range and filtering screen for a single channel. Figure 19 describes the Display Range setup page.



**Figure 27 Display Range Setup**

| Feature           | Description   |
|-------------------|---|
| Range Min         | Sets the minimum range for the data value of interest. The value is in the base units for the data value. |
| Range Max         | Sets the maximum range for the data value of interest. The value is in the base units for the data value. |
| Display Precision | Display precision is used to set the number of decimal points shown in the data values.                   |
| Averaging Time    | Averaging Time is in seconds. This function provides a  |

|                   |   |
|-------------------|---|
|                   | recursive (rolling) average of the data based on the Time and data range of the input.  |
| Filter Dead Band  | This establishes a filter band in which the data is filtered. If the change in the value exceeds this value it will automatically update. This allows for heavy filtering in a given band but still allows the system to change rapidly based on significant loads. |
| Zero Dead Band    | The Zero Dead Band value defines a positive and negative limit in which the load must exceed before the value registers on the screen.  |
| Rounding Enable   | Rounding Enable enables or bypasses the rounding feature.   |
| Rounding Interval | If rounding is enabled the associated Rounding Interval is applied to the output value.   |
| Backspace         | The Backspace is used to delete the character entered in reverse order  |
| +/- Control       | Toggles the value between positive and negative values.   |
| Previous Screen   | The Previous Screen Hotkey reverts to the previous data screen  |
| Next Screen       | The Next Screen Hotkey moves to the next data screen.   |

### 8.2.4.2 Units

The SD50LT Base Units can be setup to allow any desired base units which allows data to be displayed in a form factor of preference. Figure 20 illustrates the Units Selection Page accessible from the menu. Some SD50LT software configurations may have more or less selections based on customer requirements. The up and down arrows can be used to select the desired units. After highlighted pressing the Enter key will select the units. Additionally, the units may be selected by directly pressing the number associated with the desired units.

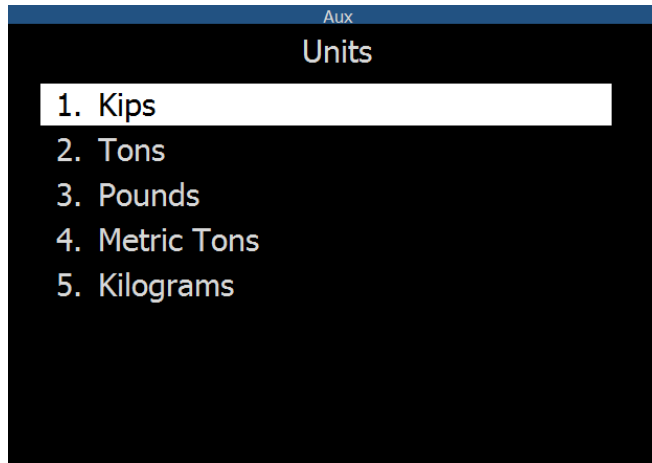


Figure 28 Units Selection

### 8.2.4.3 Screen & Keyboard

The Keyboard Lockout feature is available in some versions of the application. This option can be used to prevent accidental key presses. The Keyboard lock feature can be explicit or automatic depending on the option selected by the user. The Automatic option lock the keyboard after 3 minutes of nonuse. Figure 21 illustrates the Keyboard lockout feature.

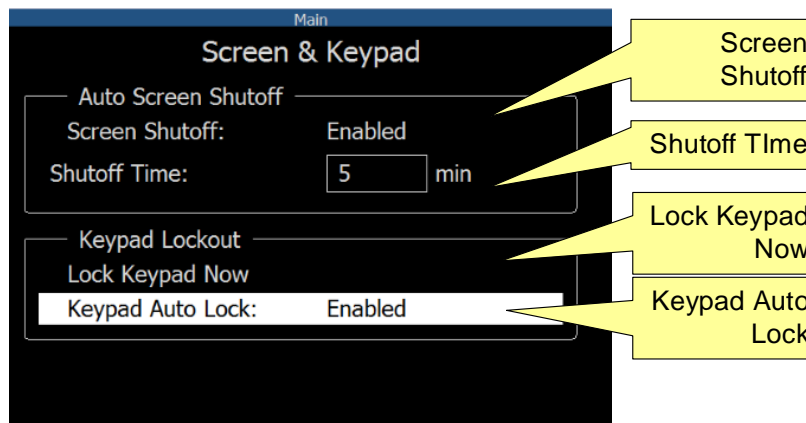


Figure 29 Keyboard Lockout Settings

| Feature        | Description   |
|----------------|---|
| Screen Shutoff | The Screen Shutoff Enable enables the sleep mode for the screen. The screen will turn back on if a key is pressed or an |

|                    |   |
|--------------------|---|
|                    | alarm occurs.   |
| Shutoff Time       | If a key is not press within the shutoff time the screen will turn off. The minimum time is 1 minute and the maximum time is 120 minutes.   |
| Lock Keyboard Now  | The Lock Keyboard Now option lock the Keyboard. This prevents and accidental keypresses. If a key is pressed the display provides instructions for unlocking the Keyboard.                |
| Keyboard Auto Lock | The Keyboard Auto Lock is a feature that Automatically locks the Keyboard if the display is not in use. If a key is pressed the display provides instructions for unlocking the Keyboard. |

#### 8.2.4.4 Sensor Addresses

The SD50LT sensors communicate over a communications network and are connected in a trunk and branch style network. Each sensor must have a unique address or conflicts may impact the device's ability to communicate correctly on the network. All sensors have the network ID stamped or labeled directly on the sensor.

The device may be selected using the up and down arrow keys. Once highlighted the Keyboard can be used to enter the ID. Once the network ID is entered pressing the enter key accepts the address.

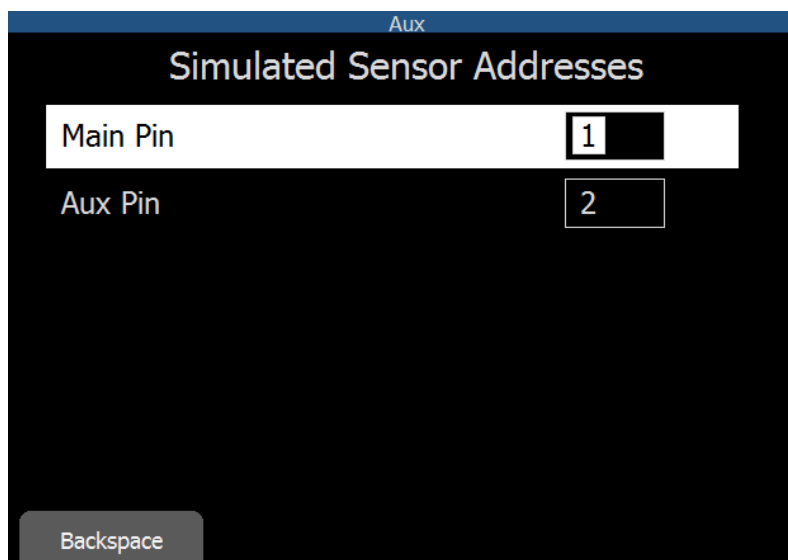


Figure 30 MGNet addresses.

### 8.2.4.5 Relay Setup

The Relay Setup Page is used to configure the relay module to communicate with the SD50LT. The relays can be configured to several preconfigured events and alarms.

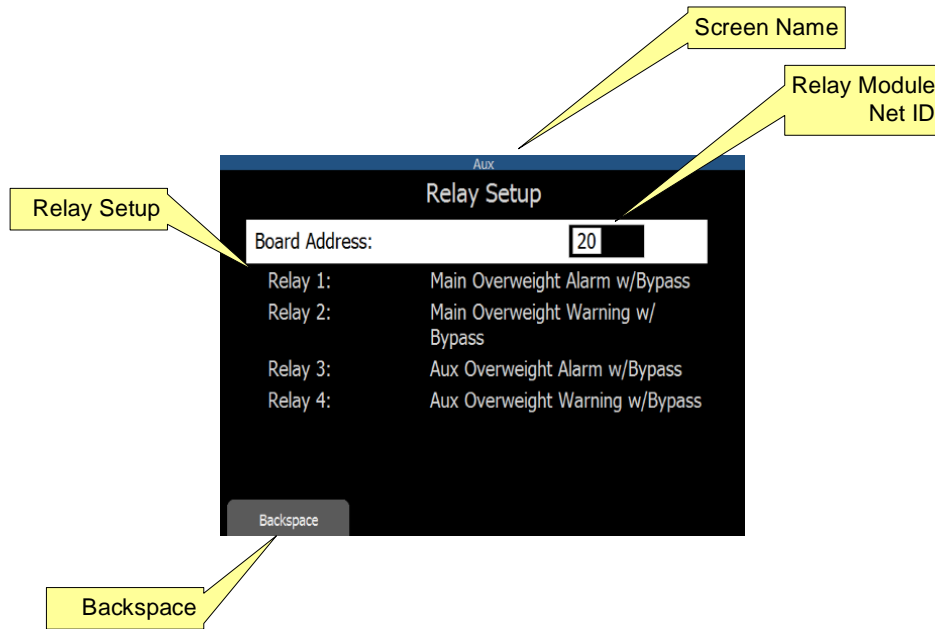
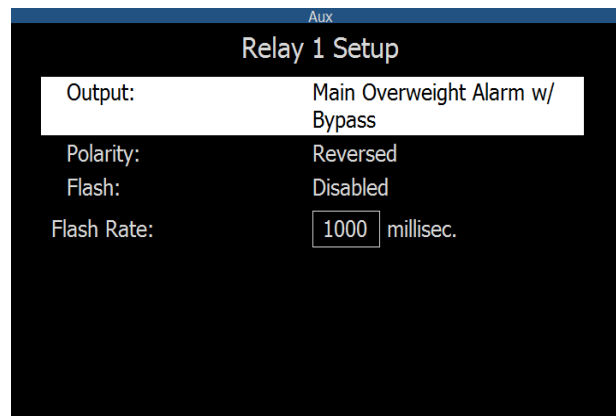


Figure 31 Relay Module Setup

| Feature         | Description   |
|-----------------|---|
| Relay Module ID | The Relay Module ID is used to setup the Relay modules Net ID.  |
| Relay Setup     | The Relay Setup is used to connect a Relay port to a system event. When selected, system event page opens and an event is selected. |
| Backspace       | The Backspace is used to delete the character entered in reverse order  |



**Figure 32 Relay Setup**

| Feature    | Description  |
|------------|--|
| Output     | The Relay Setup Output is used to select the alarm or condition in which the relay will react to.  |
| Polarity   | Relay Polarity allows the relay to operate in normal or reverse software logic. Running in reverse logic is failsafe and recommended.              |
| Flash      | Flash option turns the relay on and off in an alarm condition with a 50% duty cycle. This works well in applications with a strobe of pulsed audio |
| Flash Rate | Flash Rate is duty cycle of the flash option.  |

When the relay number is selected the Select Relay Output screen is opened and an alarm can be mapped to the relay number. The alarm conditions that are available will vary depending on the configuration and application. The options are navigated using the up and down arrows using the enter key to select an alarm condition. An example of the Relay Outputs conditions is illustrated in figure 25.



Figure 33 Relay Event Setup

| Feature         | Description  |
|-----------------|--|
| Scroll Bar      | The scroll bar is used to show that there are multiple screens of data.  |
| Previous Screen | The Previous Screen Hotkey reverts to the previous data screen   |
| Next Screen     | The Next Screen Hotkey moves to the next data screen.  |
| Alarm Options   | The Relay Options list shows the list of events that the relay can be connected to. The Options can be selected by pressing the list number of scrolling through the list and selecting enter on the Keyboard. |

If the condition only is selected the relay will remain active while the condition exists. If the condition with bypass is selected the relay will be active if the condition exists and is not bypassed in the alarm menu. If the condition with silence is selected the relay will be active if the condition exists and the user has no silenced the alarm on the screen.

### 8.2.4.6 Date and Time Setup

The Menu Date and Time Setup page is used to set the data and time for the system. The date and time information is used for data and event logging. The date and time

needs to be setup after each power cycle. The Date and Time page are described in figure 34.

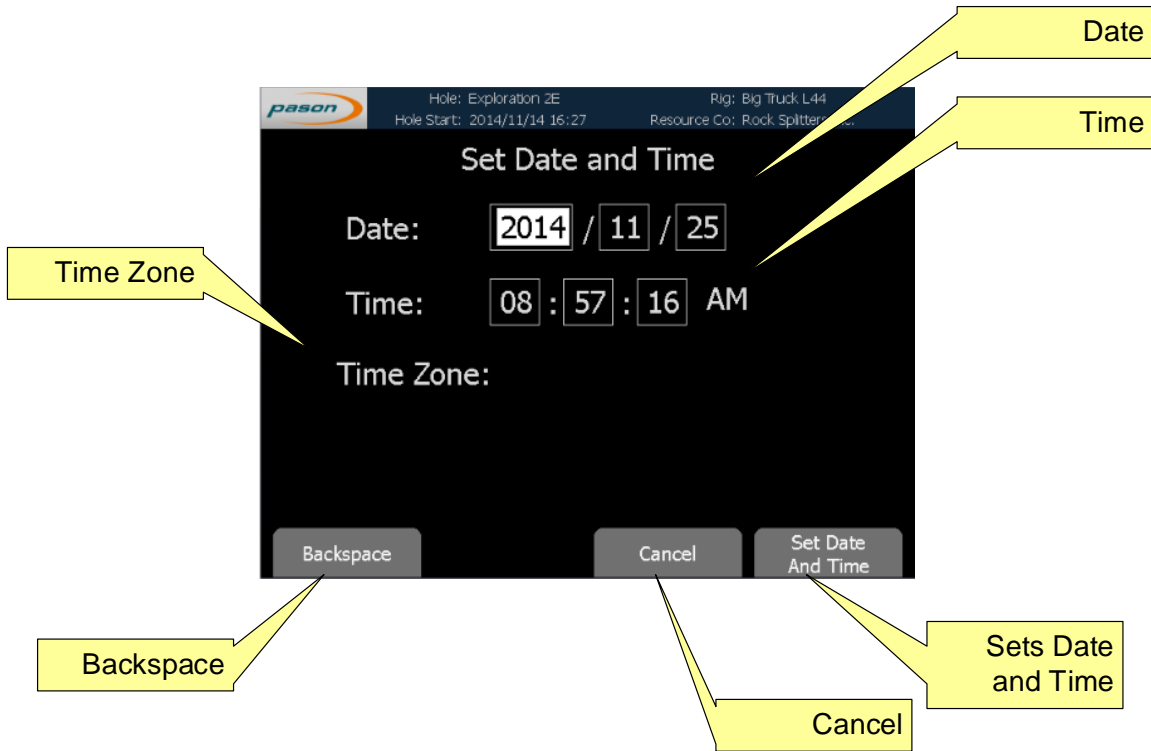


Figure 34 Date and Time

| Feature           | Description   |
|-------------------|---|
| Date              | The date fields are used to set the date for the system.  |
| Time              | The time field is used to enter the time for the system.  |
| Time Zone         | The time zone field allows the user to select a time zone based on a list of available options. |
| Set Time and Date | The Set Time and Date Hotkey are used to set the current time and date for the system.          |
| Cancel            | Cancel backs the user out of the Time and Date Set up preserving the previously entered data.   |
| Backspace         | The Backspace is used to delete the character entered in reverse order                          |



### 8.2.4.7 Web and FTP Access

The SD50LT supports both web services and FTP access to allow for more monitoring and data retrieval capability. The Web Server and FTP Server can be individually enabled or disabled depending on if the user needs the feature. The Web Server can also be set up with a password. Refer to the Web / FTP Server addendum for more information.

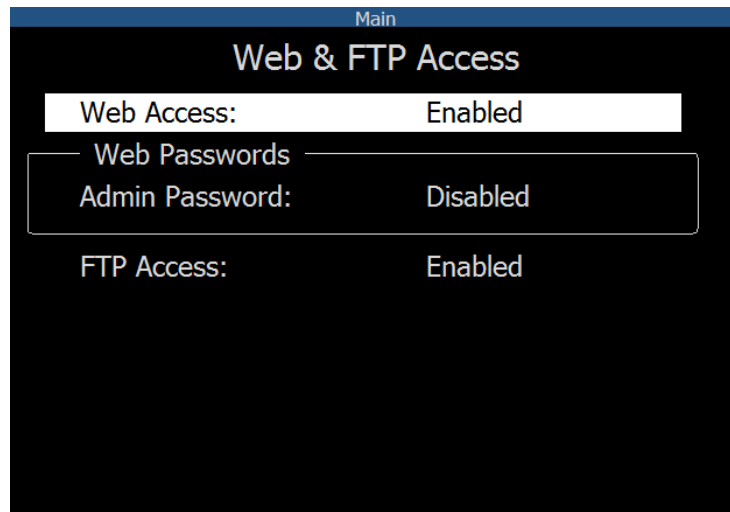
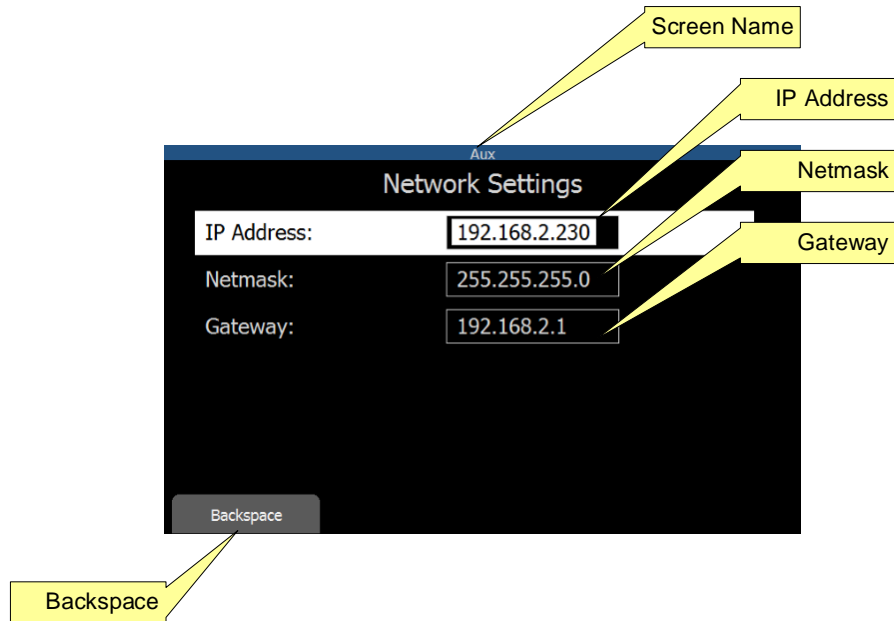


Figure 35 Web and FTP Access

### 8.2.4.8 Networking

The Ethernet Address Settings sets the Ethernet port settings for the SD50LT. The up and down arrow keys are used to select the desired field to change. The selected item that is modified will be highlighted. Pressing the Esc key clears the entire field. Pressing the Enter key accepts the value in the text box. If the Esc Key is pressed while not modifying a field the screen will move up one level in the menu.



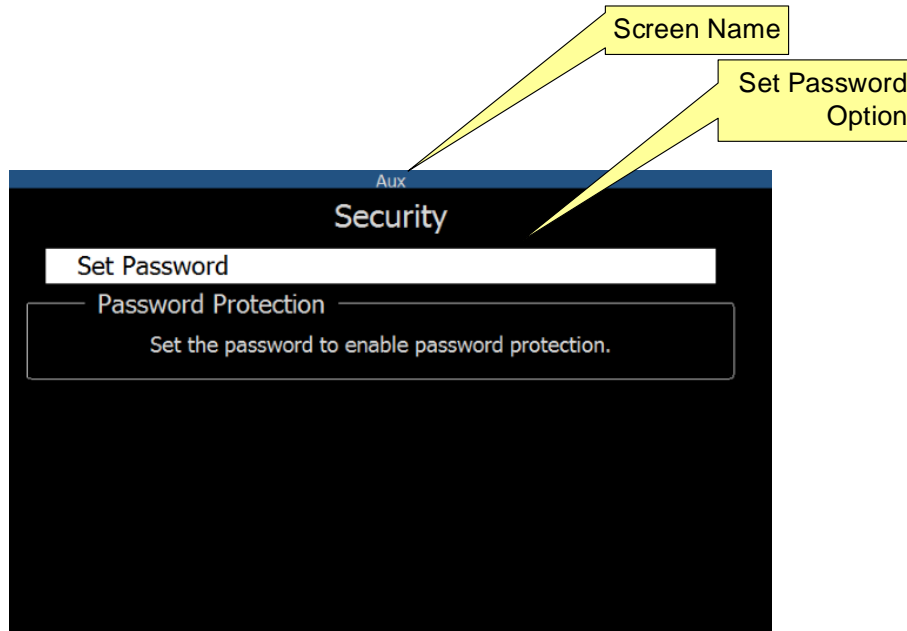
**Figure 36 Ethernet Settings**

| Feature    | Description   |
|------------|---|
| IP Address | Displays the network address  |
| Netmask    | Displays the Netmask  |
| Gateway    | Displays the Gateway  |
| FTP Access | The FTP Access function is an enable or disable for the FTP server access. The FTP server allows for read only access of the system configuration and log file information. |
| Backspace  | The Backspace is used to delete the character entered in reverse order  |

### 8.2.4.9 Security Settings

The SD50LT has a robust security system to protect the configuration of the unit. The SD50LT supports a single user password that allows the user to log into the system critical pages such as Alarms, Calibration and Systems Setup. Figure 29 shows the first

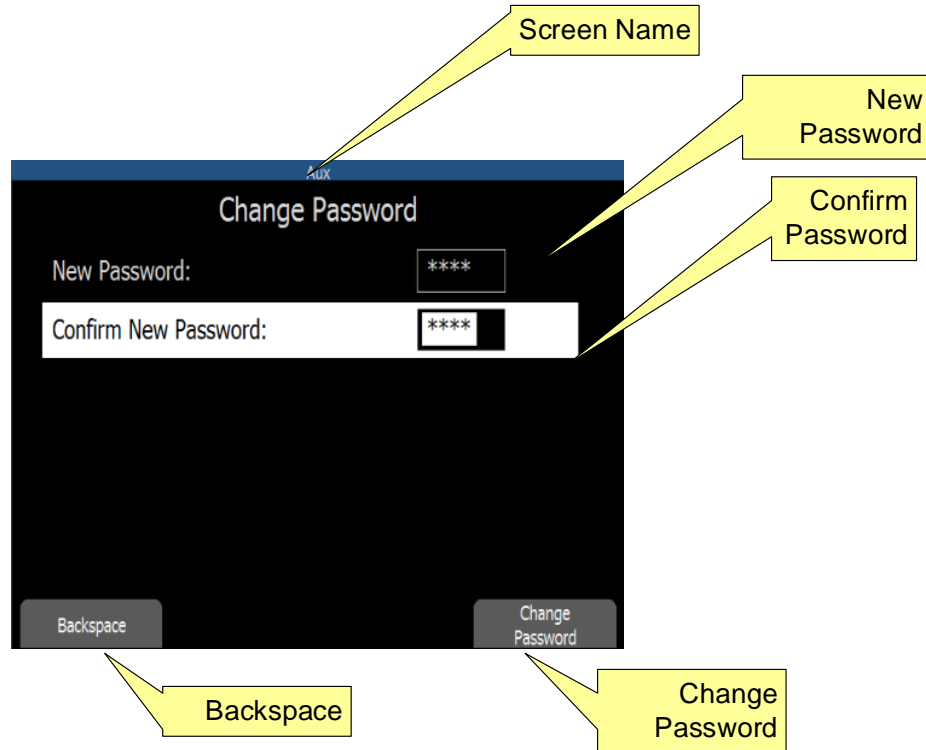
security screen seen on a fresh unit. Once enabled the user can configure security options or change passwords.



**Figure 37 Initial Password Security Screen**

| Feature      | Description  |
|--------------|--|
| Set Password | The Set Password menu option allow for menu based multi-level security. Designed for simplicity it allows the user to select which items to protect. |

When setting a new password for the first time the password must be entered twice. The password must be a minimum of 4 characters and a maximum of 6 characters. Once the Password is confirmed, accepting the password overwrites the existing password.



**Figure 38 Initial Password Setup**

| Feature          | Description   |
|------------------|---|
| New Password     | In the Initial Password Setup page the New Password field is used to set the new system password. |
| Confirm Password | Once a new password had been selected the next step is to confirm the password                    |
| Accept           | Once the page information is entered the Change Password Hotkey saves the changes.                |
| Backspace        | The Backspace is used to delete the character entered in reverse order                            |

When returning to the Security page after initial setup the page will be similar to the image outlined in figure 31. From this page the user can change passwords or set individual security options for the SD50LT. The options are modified using the up and down arrow keys and the enter key will toggle the setting.

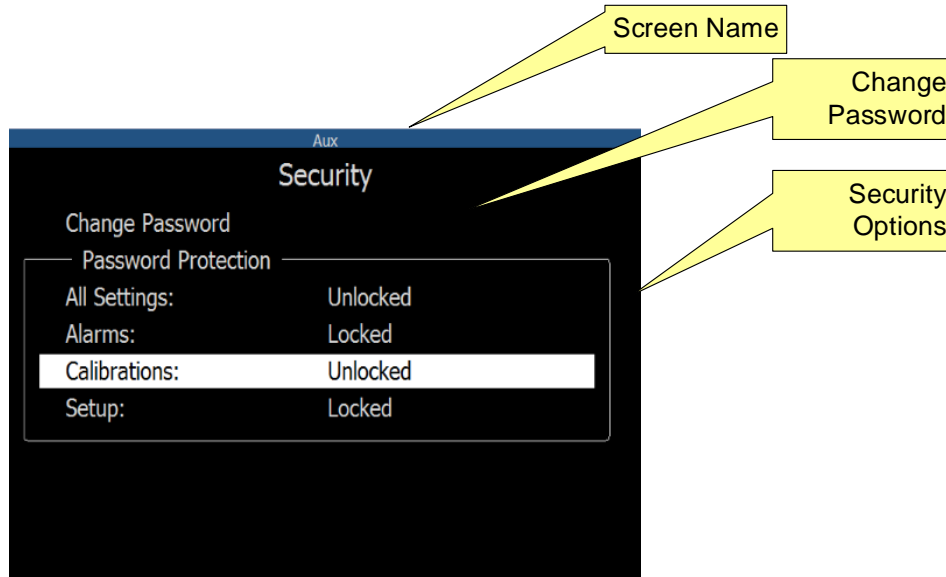


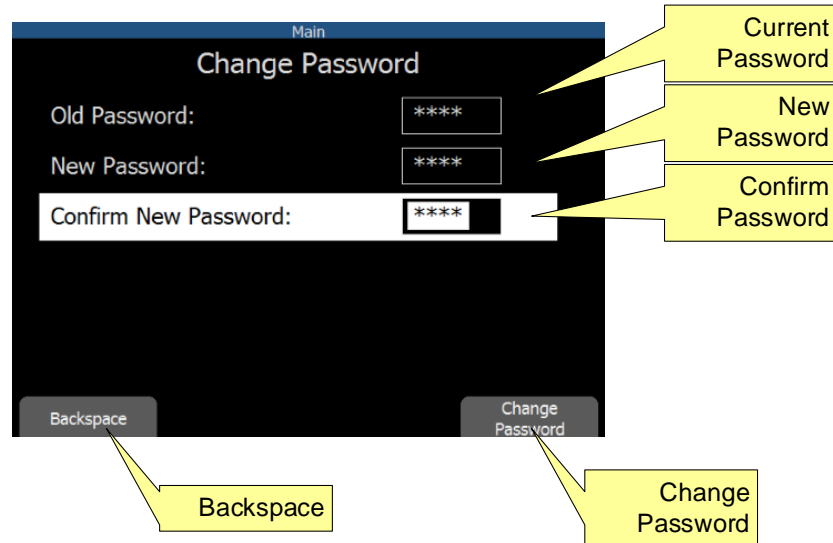
Figure 39 Security Options

| Feature          | Description   |
|------------------|---|
| Change Password  | The change option feature allows the user to modify the system password.  |
| Security Options | The alarms, calibration, and setup menus are password protected. The options can open or you can select which of these features have password protection. |

The password must be a minimum of 4 characters and a maximum of 6 characters. Once the Password is accepted, the new password overwrites the existing password. The change password screen is shown in figure 32.

When changing the SD50LT password following steps should be followed:

1. Enter the current password
2. Enter the new password
3. Confirm the new password
4. Press change password hotkey.



**Figure 40 Change Password**

| Feature          | Description  |
|------------------|--|
| Current Password | Text field for current password.                                       |
| New Password     | Text field for entering new password.                                  |
| Confirm Password | Text field for confirming new password                                 |
| Change Password  | Change Password Hotkey to save changes.                                |
| Backspace        | The Backspace is used to delete the character entered in reverse order |

When the password change is successful the following screen will be seen.

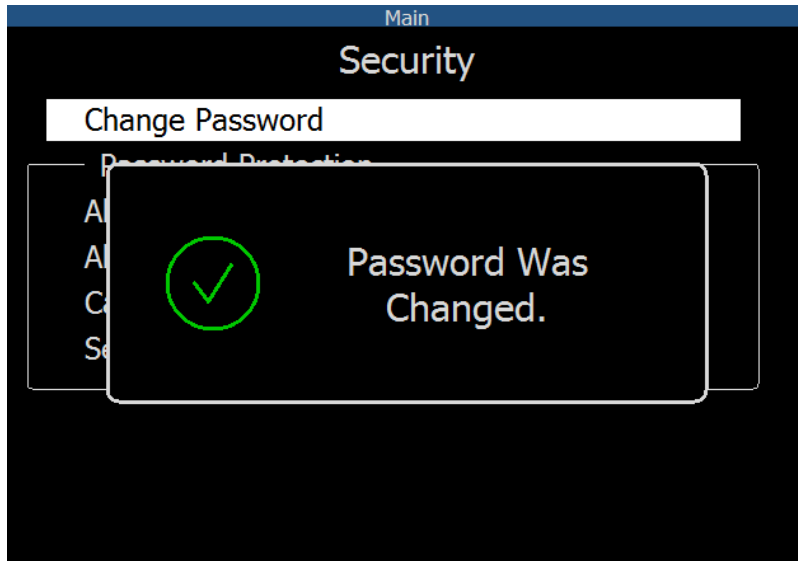


Figure 41 Password Change Successful

If a password is entered incorrectly a popup will notify the operator to reenter the password.

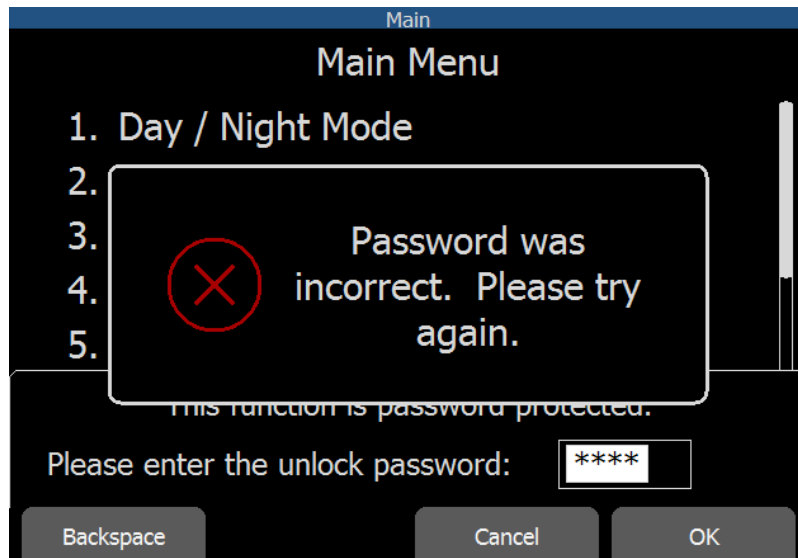
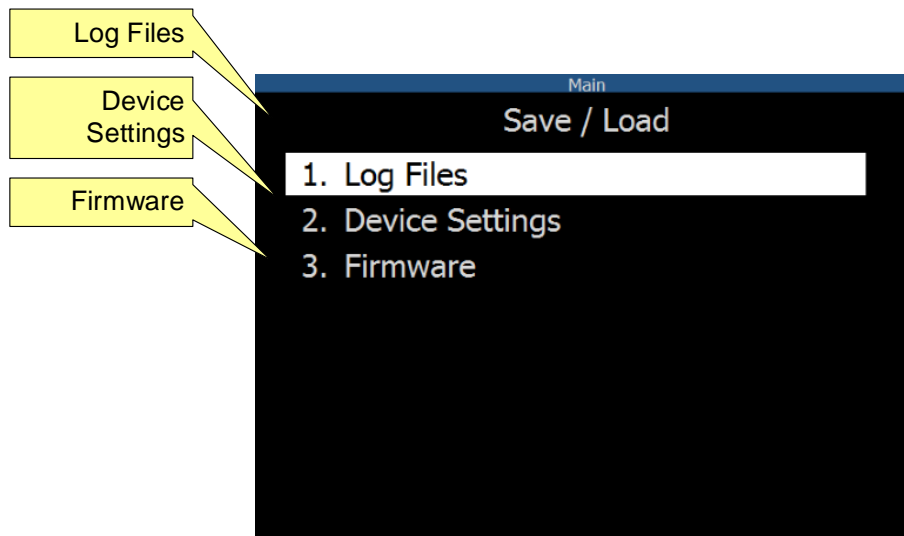


Figure 42 Incorrect Password Entry

## 8.2.5 Load / Save

The Load / Save menu option allows the user to perform several operations to move information to and from the SD50LT including data and programming information.



**Figure 43 Save / Load Screen**

| Feature                  | Description   |
|--------------------------|---|
| Save Log Files           | The Save Log Files selection allows the user to select a start and stop period for archiving data to a USB Stick. This option is only available if the USB option is installed on the SD50LT and a recognized USB drive is installed. |
| Save Device Settings     | The Save Device Settings Options allows the user to create a backup file of the system's configuration, user settings and calibration data. The data may be backed up to either the internal SD card or an external USB Stick.        |
| Load Device Settings     | The Load Device Settings Options allows the user to restore a backup file of the systems configuration, user settings and or calibration data. The data may be loaded from either the internal SD card or an external USB Stick.      |
| Restore Factory Settings | The Restore Factory Settings option clears the Calibration and User setting for the system. Selecting this option will erase all user entered settings and will require the user to reenter the                                       |



|                 |  |
|-----------------|--|
|                 | system setup.  |
| Update Firmware | The Update firmware option allows the user to update the SD50LT application over USB. The update process is completed using the prompts from the screen. |

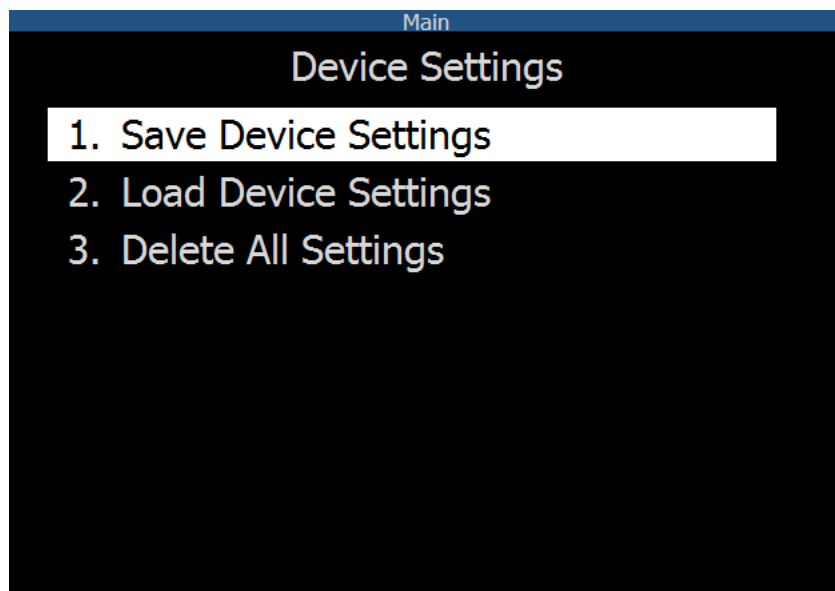
**Note:** Utilizing these features may change the operation of the SD50LT. Caution should be taken when using any of these menu items.

### 8.2.5.1 Log Files

The Log Files selection searches for USB media and allows the user to export log files. The process is self-guided and is only allowed if a USB stick is detected.

### 8.2.5.2 Device Settings

The Device Settings options allows the operator to save, load or delete user settings. On selection, the SD50LT searches for media, such as an SD card or USB stick, to modify settings. If saving settings, the SD50LT will save a time stamped zip file to the selected media. If loading settings, the SD50LT will guide the user through selecting a file and uploading new information to the device. The Delete option deletes all user settings including passwords from the device.



**Figure 44 Device Settings**

### 8.2.5.3 Firmware

The Firmware option allows the user to upload new firmware over USB. The SD50LT will detect the USB drive and show and firmware files available for upload. The self-guided process will walk the user through the upgrade.

### 8.2.6 Diagnostics

The Diagnostics screen provides details that are useful to trouble shoot the SD50LT. The Version information provides part and serial number information as well as software version information. The View Data Values screen provides sensor input data. Figure 37 is an illustration of the diagnostics screen.

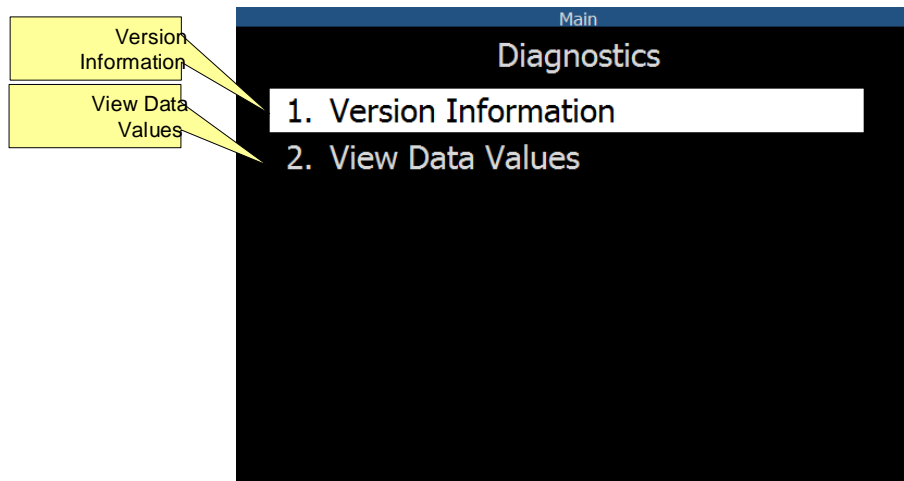


Figure 45 Diagnostic Menu

| Feature             | Description   |
|---------------------|---|
| Version Information | The Version Information option provides details on the SD50LT product part number and software control. |
| View Data values.   | The View Data Values option provides details on sensor inputs into the SD50LT.                          |

### 8.2.6.1 Version Information

The Version Information Screen provides system version information. This may include the operating system version, system part number, SD50LT model number, Serial number and a build code. This information is critical to perform upgrades and trouble shooting. Figure 38 illustrates the version screen.

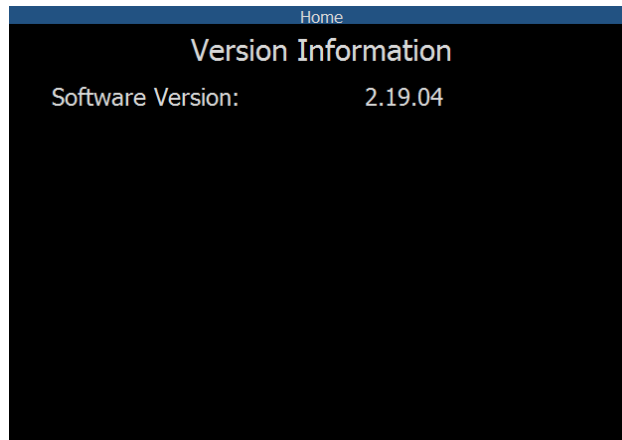
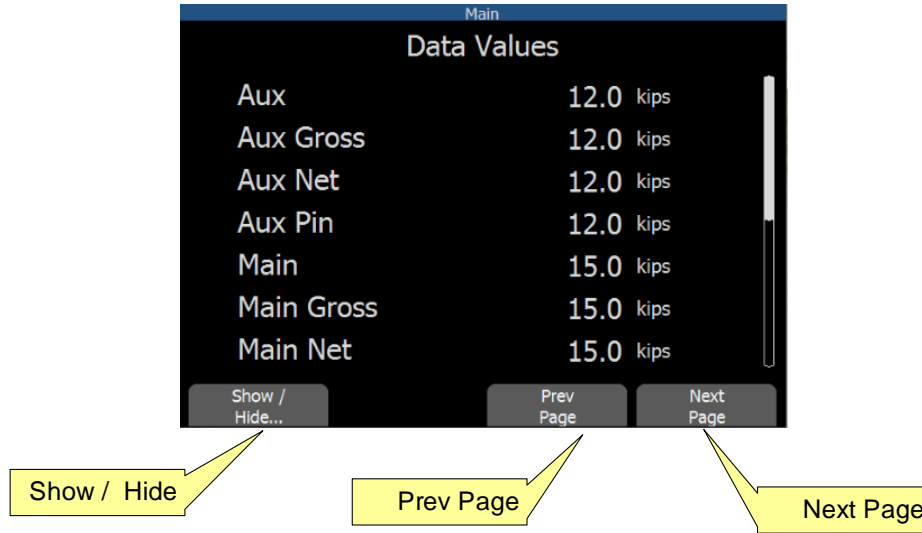


Figure 46 Version Information

### 8.2.6.2 View Data Values

The View Date Values Screen displays all of the data values that are available in the configuration. An example of the data values screen is shown in figure 39.



**Figure 47 Raw Data Values**

| Feature     | Description  |
|-------------|--|
| Show / Hide | The Show Hide Hotkey will either show or hide all data values.   |
| Page Up     | The Page Up Hotkey function is used to scroll through the menu option. This has the same function as the up and down arrow keys on a keyboard.   |
| Page Down   | The Page Down Hotkey function is used to scroll through the menu option. This has the same function as the up and down arrow keys on a keyboard. |

## 9 Periodic Maintenance

Perform a visual inspection to verify that enclosure is free from damage. Verify that all mounting hardware is secure. Monitor the output of the sensor and verify that both normal and alarm range provides the correct response.



WARNING: DISPOSE OF SD50LT USING PROPER RECYCLING METHODS OR RETURN THE McCoy Global FOR DISPOSAL. DO NOT DISPOSE OF IN LAND FILLS OR OCEAN, DO NOT DISSASSEMBLE OR INCINERATE.



AVERTISSEMENT : ELIMINER SD50LT EN UTILISANT DES METHODES DE RECYCLAGE APPROPRIEES OU DE RETOURNER LE McCoy Global POUR L'ELIMINATION. NE JETEZ PAS EN DECHARGES OU POUR OCEAN , NE PAS DISSASSEMBLE OU INCINERER

## 10 Specifications

### Environmental:

|                        |               |
|------------------------|---------------|
| Operation Altitude:    | ≤ 1500M       |
| Operation Temperature: | -40 to +75°C  |
| Storage Temperature:   | -40 to +85°C  |
| Enclosure Rating       | NEMA 4X, IP66 |

### Electrical:

|                              |             |
|------------------------------|-------------|
| Supply Voltage (See Note 1.) | 18 – 30 VDC |
| Supply Current               | 1.2A max    |
| Transient Voltage Protection |             |
| Reverse Polarity Protection  |             |
| RFI Filtered                 |             |

Note 1" 120 VAC Option is available but not for hazardous area rated products.

### Mechanical:

|                           |  |
|---------------------------|--|
| Enclosure dimensions      | 8.2" w x 5.6" h x 3.8" d                                     |
| Materials                 | 316 Stainless  |
| Outside Bezel Dimensions: | 5.75" (146 mm) High, 7.63" (194 mm) Wide, 0.44" (11 mm) Deep |
| Panel Cutout Opening:     | 5.12" (130 mm) High, 7.01" (178 mm) Wide                     |
| Polycarbonate Lens        | ¼" (6.4 mm) Thick  |
| Weight                    | ~13 lbs (~ 17 lbs with mounting bracket)                     |

## Reference A – Option Matrix

The part number matrix below outlines the part number configuration for the SD50LT. It has configurable options that can be selected at the time of ordering and will drive the build configuration.

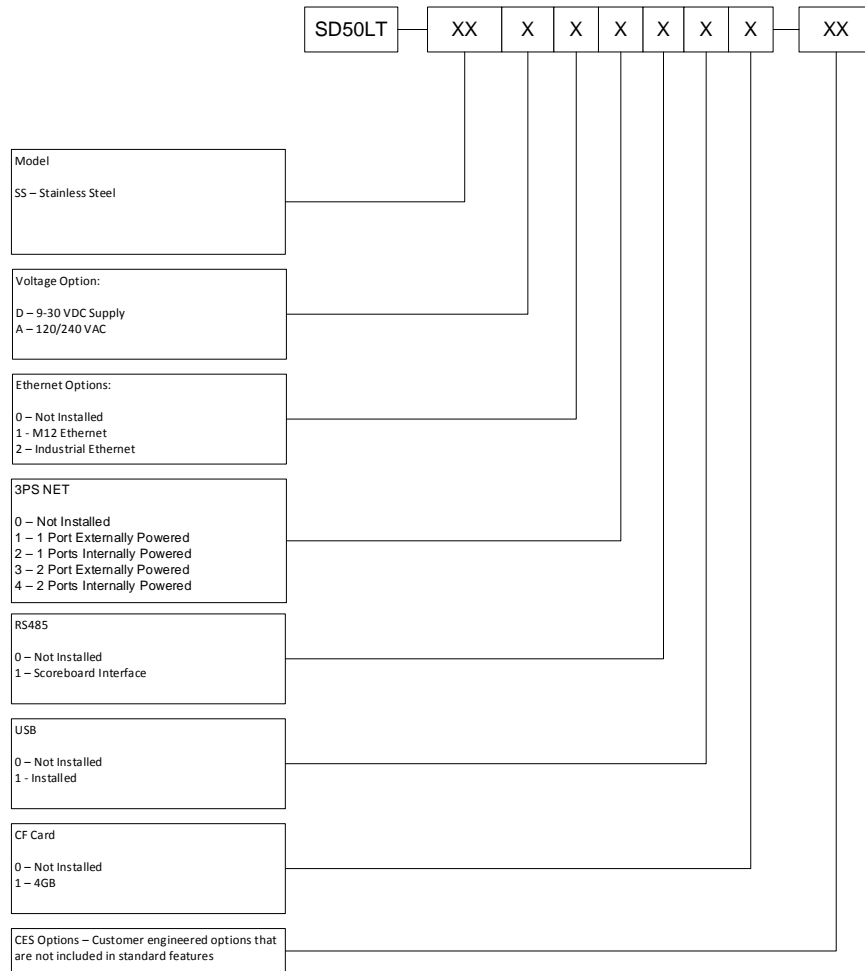


Figure 48 Configuration Options

## Reference E – Warranty Requirements

McCoy Global (the “Company”) warrants the products or parts it manufactures against defects in materials and workmanship as follows:

- For a period of 18 months from time of shipment, or 12 months from date of installation, whichever comes first and provided the products or parts have been paid for and stored, handled, installed and used under proper conditions.
- The Company’s liability under this Warranty Policy shall extend to the repair or replacement of a defective product or part only, at the Company’s option.
- All Warranty work is to be performed at the Company’s facilities.
- Products or parts being returned under this Warranty Policy are to be returned freight prepaid to the Company, and the Company will return the product or part to the customer freight prepaid.
- No field service is included. Field service work can be performed at the rate published by the Company and in the Company’s sole discretion.
- The Company reserves the right, in its sole discretion, to make all determinations as to whether or not work requested is covered by this Warranty Policy.
- The Company’s liability will be no more than the amount the customer has paid for the product or part that is the subject of a claim. This is the maximum amount for which the Company is responsible.
- During the Warranty period, the Company will, at its sole discretion, repair or replace defective products or parts for the customer, or refund the amount paid for the product or part less depreciation, upon its return to the Company. The Company reserves the right to refund the purchase price as its exclusive Warranty remedy.
- The Company shall not be liable for and does not assume any responsibility for loss of business or any indirect, incidental, special or consequential damages suffered by the customer or any subsequent buyer.
- TO THE EXTENT PERMITTED BY LAW AND EXCEPT AS SET FORTH IN THIS WARRANTY POLICY, THE COMPANY DOES NOT MAKE, AND SHALL NOT BE DEEMED TO HAVE MADE, ANY OTHER REPRESENTATION OR WARRANTY, EXPRESS OR IMPLIED, TO THE CUSTOMER OR BUYER OR ANY OTHER PERSON OR ENTITY REGARDING THE PRODUCT, PARTS OR ANY OTHER MATTER. THE COMPANY HEREBY SPECIFICALLY DISCLAIMS ANY AND ALL IMPLIED REPRESENTATIONS AND WARRANTIES RELATING TO THE PRODUCT, PARTS OR ANY OTHER MATTER, INCLUDING, WITHOUT LIMITATION, ANY IMPLIED REPRESENTATION OR WARRANTY AS TO THE QUALITY, MERCHANTABILITY, SUITABILITY OR FITNESS FOR A PARTICULAR USE OR PURPOSE, OR NON-INFRINGEMENT OF OR WITH RESPECT TO THE PRODUCT OR PARTS, WHETHER USED ALONE OR IN COMBINATION WITH OTHER MATERIALS, PRODUCTS OR SUBSTANCES.
- The Warranties provided herein are not transferable.